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### OIL RHEOLOGY ADJACENT TO THE SCRAPER RING OF A DIESEL ENGINE

by

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### **ABSTRACT**

### OIL RHEOLOGY ADJACENT TO THE SCRAPER RING OF A DIESEL ENGINE

#### by DENNIS CHARLES LOGAN

Submitted to the Department of Ocean Engineering in partial fulfillment of the requirements for the degrees of Master of Science in Naval Architecture/Marine Engineering and Master of Science in Mechanical Engineering.

#### **ABSTRACT**

Several recent experiments have been made to determine lubricant flow patterns in engine journal bearings. A laser fluorescence technique in use at the Massachusetts Institute of Technology allows accurate data collection of the oil film thickness on the ring pack of a production diesel engine. The data collected from the Kubota EA300N IDI engine consisted of five different types of lubricant--two single-grades, two multi-grades, and a synthetic multi-grade.

The data was analyzed and it was found that while oil cross-flow circumferentially around the scraper ring is not present in fired cases, it is present in the motored cases. In addition, oil flow under the ring was evaluated with results consistent with previous observations and the flows observed suggest that the oil flow is between the ring and liner. Finally, a model for upstrokes that predicts the inlet wetting height for varying ring load was evaluated with positive results.

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#### **ACKNOWLEDGEMENTS**

I would like to dedicate this work to my wife, Lisa. Without her, my job as graduate student, husband and father of three young girls (two in diapers) would have been simply impossible. Her support was invaluable.

I am also grateful to Dr. Hoult for his guidance, patience and understanding during this research while I completed my primary master's degree in Ocean Engineering for the US Navy. Jim "Spud" Azzola also deserves recognition for editing this paper and for explaining all the complicated details in "sailor's" terms.

Many thanks to my mother-in-law, Peggy Volmar, for all her assistance in extreme times of need.

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#### **CHAPTER 1 - INTRODUCTION**

### 1.1 Background

This research is the continued analysis of the lubricant film thickness in the piston ring region of a small production diesel engine. Olechowski [1] and Hoult, Wong, and Azzola [5] have recently investigated the various rheological effects of single and multi-grade lubricants in the top ring region. This project investigates the scraper ring (second ring) region using similar analysis techniques as used for the top ring analysis.

One major goal of this research is to study fired data to expand the data base and to compare the results with the effects observed in the motored cases of the top ring. In addition, motored cases will be examined in the second ring analysis to note any anomalies between top ring and second ring observations.

The data used for this analysis was collected using a laser fluorescence technique. McElwee [2] and Bliven [3] measured film thicknesses in the ring pack region using single-grade and multi-grade oils. McElwee collected data using five different types of oil -- two single-grades, two multi-grades and a synthetic multi-grade. Bliven's measurements consisted of one single-grade and one multi-grade of the same type that McElwee analyzed. In all cases, various operating conditions (ie. speed, load) were established to observe any variations in lubricant behavior as a function of operating conditions.

The data was collected from a Kubota EA300N, a small, single cylinder 0.3 liter indirect diesel engine. One major difference between McElwee's experiments and Bliven's experiments is the azimuthal location that oil film thickness was measured. McElwee measured oil thickness on the wrist pin axis while Bliven



measured thickness on the antithrust side of the piston, approximately 65 degrees from McElwee's position. These two different measurements are important in the continued analysis of the oil flows in the piston ring region. The two different points of oil film measurement will play key roles in the determination of the boundary conditions upstream and downstream of each piston ring.

The three phenomena investigated here all pertain to the scraper ring. They are cross-flow, flow under the ring and load versus inlet wetting height.

# 1.2 Data Analysis Techniques

The analysis of data begins with the ring fits on computer generated oil traces as shown in figure 1. The ring fitting technique is an art at best and is described by McElwee [2] and Olechowski [1]. After placement of the ring, measurements for numerical computations where taken from the fitted data. Figure 2 shows the various ring and film thickness parameters required for the calculations.

One problem in analyzing the data was the fact that McElwee and Bliven used different film thickness calibration techniques [2,3]. This was accounted for by a temperature correction factor that was applied to McElwee's fired data. The correction factor was determined by a ratio of laser fluorescent efficiency at the various oil temperatures. The details of laser calibration are described by Hoult and Takiguchi [6]. McElwee's motored data and all of Bliven's data did not require a correction due to the dynamic (self-calibrating) calibration used in these cases.

The various constants and oil parameters used were taken from previous work and actual measurement. The scraper ring geometry was established using talysurf measurements of the actual ring used in both experiments. Appendix A describes the talysurf procedure used in determining the scraper ring parameters. The oil temperatures used in the fired analysis were obtained from Hartman [4] who determined cylinder liner temperatures under loaded conditions. With an oil



thickness of only a few microns, it is assumed that cylinder liner temperature is the most accurate measurement of oil temperature in the ring pack region. Motored oil temperatures were the same used by Olechowski [1].

The data base analyzed is shown in appendix B.

### **CHAPTER 2 - THEORY**

#### 2.1 Cross-flow

Cross-flow is the most straight forward of the three phenomena to analyze. A comparison of the minimum film thickness  $h_0$  between the two azimuthal positions was used to determine the presence of cross-flow. Since approximate calculations (appendix C) showed that  $h_0/h_\infty \sim 2$ , the comparison of  $h_0$  between positions is a proportional comparison of  $h_\infty$  at each location and thus gives an indication of flow from one position to the other.

# 2.2 Flow Under the Ring

Flow under the ring begins with the Reynolds flow equation as defined by Coyne and Elrod [7]:

$$Q = \frac{hU}{2} - \frac{h^3}{12\mu} \frac{dP}{dx}$$

The boundary conditions here are:

- 1. ring load (W)
- 2. film thickness "far" away from the ring (h∞)
- 3.  $h_0$  or separation point at the exit  $(X_2)$
- 4. known ring profile.

The nondimensional flow equation is obtained by using the standard nondimensional terms  $\widetilde{h}$ ,  $\widetilde{x}$  and  $\widetilde{P}$ :



$$\widetilde{h} = \frac{h}{h_{\infty}} \qquad \qquad \widetilde{x} = \frac{x}{b} \qquad \qquad \widetilde{P} = \frac{Ph_0^2}{U\mu b}.$$

By substitution, the flow in nondimensional terms becomes:

$$\widetilde{Q} = \frac{\widetilde{h}}{2} - \frac{\widetilde{h}^3}{12} \frac{d\widetilde{P}}{d\widetilde{x}} = \frac{Q}{h_0 U}$$

From conservation of mass (no sources), dQ/dx = 0 or  $\widetilde{Q} = a$  constant. Also, because of the relatively high velocity of the ring relative to cross-flow velocities, it seems a very good approximation to set  $\widetilde{Q} = 1$  under the ring. Therefore, the relationship between the entrance point (x = 1) and exit point (x = 0) is

$$\frac{\widetilde{h}(1)}{2} - \frac{\widetilde{h}^{3}(1)}{12} \ \widetilde{\widetilde{P}}(1) = \frac{\widetilde{h}(0)}{2} - \frac{\widetilde{h}^{3}(0)}{12} \ \widetilde{\widetilde{P}}(0)$$
or

$$\frac{\widetilde{h}(0)}{\widetilde{h}(1)} = \frac{6 - \widetilde{h}^2(1) \ \dot{\widetilde{P}}(1)}{6 - \widetilde{h}^2(0) \ \dot{\widetilde{P}}(0)}$$

and the relationship between the entrance film thickness and h∞ is

$$1 = \frac{\widetilde{h}(1)}{2} - \frac{\widetilde{h}^3(1)}{12} \frac{d\widetilde{P}(1)}{d\widetilde{x}}$$

Flows under the ring were analyzed using the same computer programs as Bliven [3] and Hartman [4] used in their analysis.



# 2.3 Load versus Inlet Wetting

Similar to the top ring analysis [1,5], the variation in load versus inlet wetting height was investigated. The nondimensional load G is the same used by HWA [5] but normalized for the scraper ring (ie  $\Delta PB$  for the scraper ring). G, the bearing number, is defined as follows:

$$G = \frac{\mu U b^2}{h_0^2 \Delta PB} = G(\Gamma_1, \Gamma_2, \widetilde{P}_2, \widetilde{P}_3)$$

where  $\widetilde{P}_2$ ,  $\widetilde{P}_3$  are the nondimensional pressures of the second and third lands respectively. To eliminate some of the variables it was determined that the pressure differences across the ring were small enough to disregard  $\widetilde{P}_2$  and  $\widetilde{P}_3$  for the compression and exhaust strokes. In addition, the assumption was made that  $\Gamma_2$  always occurred, on upstrokes, at the sharp undercut tip of the scraper ring [9] with  $h_0$  and  $\Gamma_1$  determined based on inputs b,  $\Gamma_2$ . The algorithm used to determine G for upstrokes is described in appendix C.



# **CHAPTER 3 - RESULTS**

#### 3.1 Cross-flow

Figures 3 and 4 show the plots of the wrist pin position h<sub>0</sub> (McElwee) versus the skirt position h<sub>0</sub> (Bliven) for a typical motored and fired case respectively.

Figure 3 shows that the average value of h<sub>0</sub> (with standard deviation) is mostly above the 1:1 line which indicates that cross-flows are probable in the motored cases.

Figure 4 shows a similar plot for a fired case with the values much closer to the 1:1 line. This is an indication that cross-flow is unlikely in the fired cases.

These results help define the boundary conditions in that differences in observed and calculated  $h_{\infty}$  could be due to cross-flows around the piston.

Preliminary observations, in fact, show a difference of a factor of approximately two between  $h_{\infty}$  observed and  $h_{\infty}$  calculated. The cross-flow results provide more clues to the correct boundary conditions required to solve the flow problem. Additional plots are shown in appendix D.

# 3.2 Flow Under the Ring

Figure 5 shows the difference in oil flow rates between power (compression/expansion) and gas exchange (intake/exhaust) strokes for four fired and four motored cases along with the previous observations [3,8]. The results are consistent with previous observations which conclude that distinct oil recirculation loops appear to exist in the piston ring region and between the piston and the sump. The flow of oil under the second ring is part of the smaller ring region loop (the major loop is through the oil relief holes under the oil control ring that direct oil back to the sump). In addition, the oil transport rates are on the order of 10 to 100 times larger than oil consumption rates [4] which is consistent with previous observations.



There are three paths by which oil can reach the second land: flow through the ring gaps, flow around the backside of the ring and flow between the ring and the liner. Only flow between the ring and the liner is observed in this work. The fact that the flow between the ring and the liner, presented here, agrees with the flows to (from) the second land [8] strongly suggests that for the second land, the lubricant flow path is between the 2nd ring and the liner.

Additional condensed plots of flow segregating power strokes, gas exchange strokes and overall flow for the second and third lands are shown in appendix D.

# 3.3 Load versus Inlet Wetting Height

Figure 6 shows the correlation of the theoretical upstroke model with experimental data for fired cases. The model exhibits two branches which approximates the observed data fairly well. Figure 7 shows the plot of  $\Gamma_1$  versus  $\Gamma_2$  as a correlation with the upstroke model. The values of  $\Gamma_2$  greater than one agree with the model to a high degree while the values close to one do not agree. For the values close to one, the outlet separation point is moving away from the undercut tip toward  $x_0$  (h(x<sub>0</sub>) = h<sub>0</sub>) and is behaving similar to the top ring's outlet separation point. This is because above the undercut, the scraper ring has a circular profile similar to the top ring and thus top ring theory will apply when  $\Gamma_2$  is close to one. Similar plots for the motored case are shown in appendix D.



#### **CHAPTER 4 - CONCLUSIONS**

The results of chapter 3 lead to the following conclusions concerning oil flow adjacent to the scraper ring:

- 1. Little or no cross-flow present in the fired case and probable cross-flows present in the motored case. These results provide a better understanding of the observed film heights observed away from the ring which allow more appropriate boundary conditions to be defined.
- 2. Oil flows under the ring are part of the ring region oil transport loop and are much larger than oil consumption rates which is consistent with previous observations.

  Also, the present results suggest that the flow to (from) the second land arises from flow between the ring and liner.
- 3. The relationship between load and inlet wetting height, as determined by the proposed upstroke model, is in good agreement with lubrication theory [9].



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# **FIGURES**



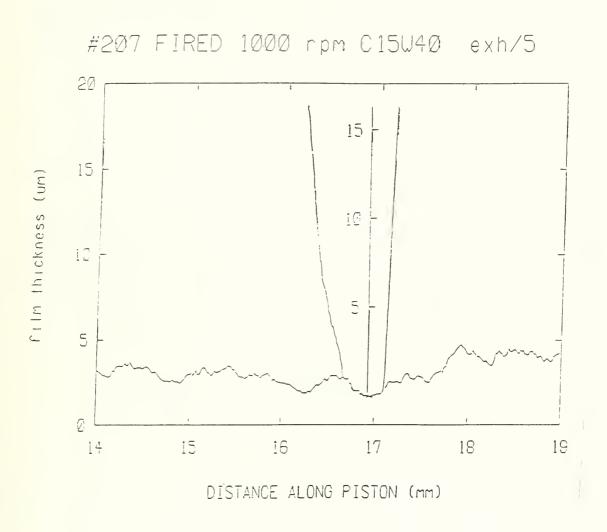


Figure 1 - General scraper ring fit on a computer generated oil trace



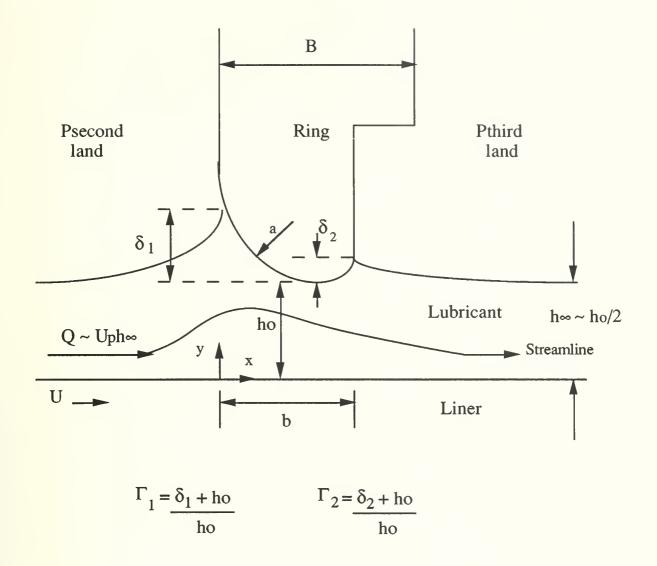


Figure 2 - Definition of terms used in the solution of Reynolds flow equation under the scraper ring.

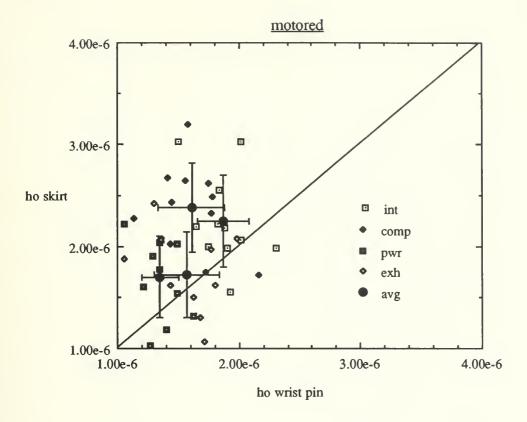


Figure 3 - Typical plot of minimum film thickness (ho) at each azimuthal location for a motored case (pen multi 3000 rpm). The average values indicate probable cross-flow from the skirt position to the wrist pin position in this motored case.



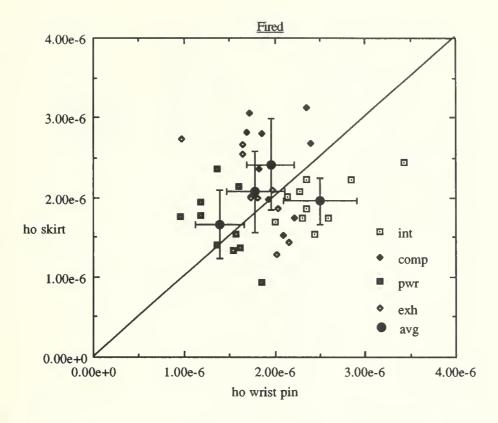
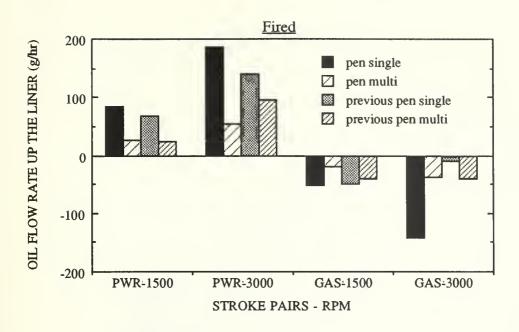


Figure 4 - Typical Plot of minimum film thickness (ho) at each azimuthal position for a fired case (pen single 1500 rpm). The average values indicate unlikely cross-flow in the fired case.





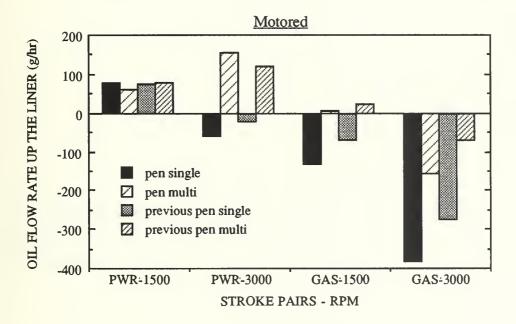


Figure 5 - Typical plots of oil flow rate comparisons of flow under the second ring for power (PWR) and gas exchange (GAS) strokes in fired and motored cases.



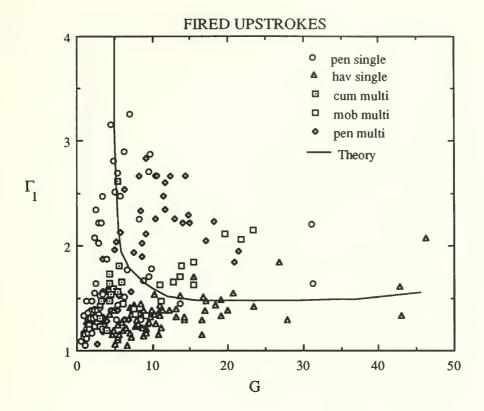


Figure 6 - Plot of nondimensional load G versus  $\Gamma_1$  for fired upstrokes. The solid line represents the theoretical upstroke model which assumes the exit separation point (X2) is located at the undercut tip of the ring.



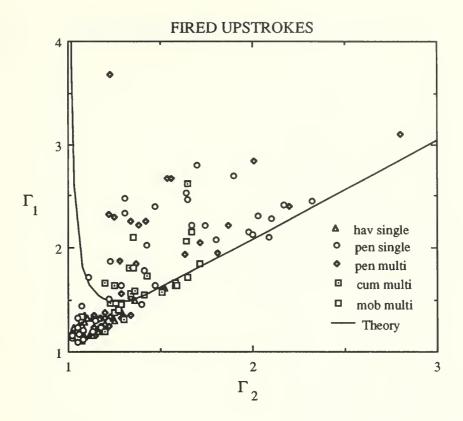
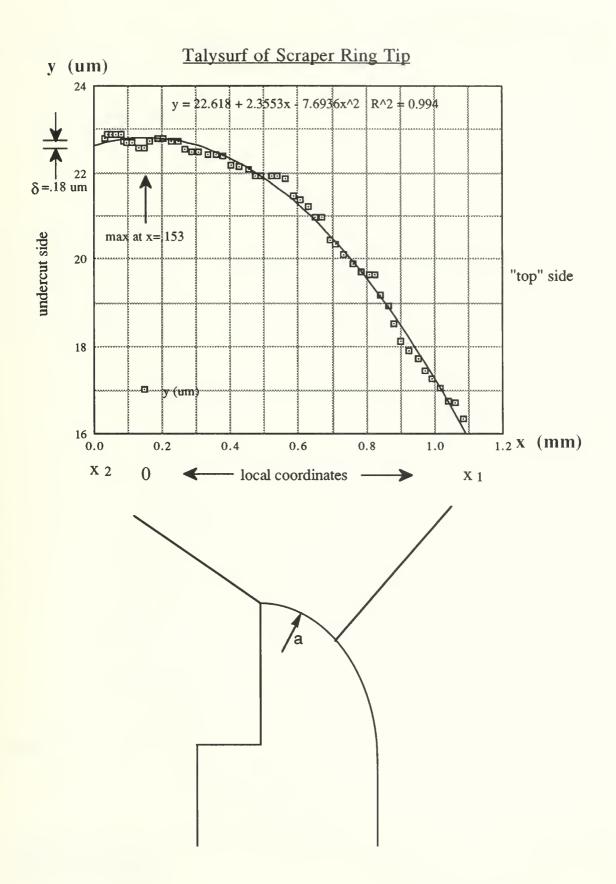


Figure 7 - Inlet height versus outlet height with the line representing the theoretical upstroke model.



Appendix A - Scraper Ring Talysurf Profile/Ring Tip Radius Calculation





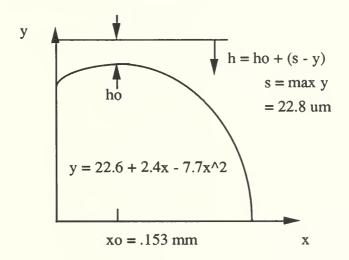


## RING TIP RADIUS CALCULATION

The scraper ring tip, above the undercut, can be fit with a circular profile using a Taylor Series expansion of the equation of a circle around ho which gives:

$$h(x) = ho + \frac{(x-x_0)^2}{2a}$$
 (1)

where a is the radius of the circle. Since the arc of the circle used to describe the ring tip is small, it can also be described by the tip of a parabola. Therefore, expanding equation (1) and setting it equal to the oil film height equation as a function of the the ring tip (from the Talysurf plot), a can be found by matching any same term of each side of the equation. An example using the talysurf on the previous page is shown below.



$$y = c_1 + c_2 x + c_3 x^2$$

$$h = h_0 + (22.8 - c_1 - c_2 x - c_3 x^2) = h_0 + \frac{(x^2 + 2x_0 x + x_0^2)}{2a}$$

Matching the squared terms, we get

$$-c_3 = \frac{1}{2a}$$

or, using the parabolic fit terms, a = .065 m. This is the ring tip radius of a circular tip profile of the scraper ring.



## Appendix B - Data Base Analyzed



The data base used in this research was generated from experimental data taken by McElwee [2] and Bliven [3]. The data set numbers designate, among other things, which person took the data. Data sets numbered less than 500 were taken by McElwee and sets numbered 500 or greater were taken by Bliven. The cross-flow analysis data base used two oils at two different speeds each since Bliven only worked with two oils which were a subset of the five oils analyzed. The load versus inlet wetting height data base was generated using a cross-section of all five oils at five speeds. The cross-flow data base is shown in table 1. The load versus inlet wetting height data base is shown in table 2.

The actual data base is shown in the rest of appendix B. Each data set is stored in an Excel spreadsheet and saved on floppy disks. The name used to save each data set is coded as follows:

Character #	<u>Translation</u>
1	ring (S=second)
2	data (B=Bliven, M=McElwee)
3	oil (P=Pennzoil, H=Havoline, C=Cummins, M=Mobil1)
4	type (S=single-grade, M=multi-grade)
5,6	speed (add two zeros to this number, ie 25=2500)
7	load (H=half load, F=full load).

Motored data sets are also distinguishable by a ".X" at the end of the name.

Two different types of measurements were used when collecting the data. Initially, a digitizer was used to measure each point on a particular oil trace. This is shown by columns in a particular spreadsheet labeled x1, x2, x3, y1, y2, y3 (1=inlet, 2=minimum oil height points, 3=exit). The x values (distance along piston) are mm and the y values (oil height) are um. These values were taken straight off of the oil traces and entered as dimensional values. Since this procedure required extensive amounts of time, a second method was devised using an engineer's ruler on the 30 divisions/inch scale measuring the number of tick marks (divisions) for a particular point and then scaling the length with the x or y axis as given on each oil trace. The spreadsheet columns using this procedure are designated b ticks (only one measurement required to obtain b), h1, h2 or h3 ticks (the oil height measured in ruler divisions where 1,2,3 have the same meaning as above). These values were then scaled according to the x or y axis scale.

The various fired and motored data constants used in the calculations are stored in separate spreadsheets. These are shown at the end of appendix B.



	Data Set #	<u>Oil</u>	Speed (rpm)
Fired (all full load)	359	Pennzoil 15W40	1500
F	368	Pennzoil 15W40	3000
F	409	Pennzoil SAE30	1500
F	418	Pennzoil SAE30	3000
F	521	Pennzoil 15W40	1500
F	522	Pennzoil 15W40	3000
F	526	Pennzoil SAE30	1500
F	527	Pennzoil SAE30	3000
Motored	352	Pennzoil 15W40	1500
M	355	Pennzoil 15W40	3000
M	402	Pennzoil SAE30	1500
M	405	Pennzoil SAE30	3000
M	519	Pennzoil 15W40	1500
M	520	Pennzoil 15W40	3000
M	524	Pennzoil SAE30	1500
M	525	Pennzoil SAE30	3000

Table 1 - Cross-flow Data Base



Data Set #	<u>Oil</u>	Speed (rpm)	Load
207	Cummins 15W40	1000	full
258	Havoline SAE30	1000	half
263	Havoline SAE30	2000	full
268	Havoline SAE30	2500	half
306	Mobil1 15W50	1000	full
521	Pennzoil 15W40	1500	full
522	Pennzoil 15W40	3000	full
526	Pennzoil SAE30	1500	full
527	Pennzoil SAE30	3000	full
203	Cummins 15W40	2000	n/a
251	Havoline SAE30	1000	n/a
254	Havoline SAE30	2500	n/a
303	Mobil1 15W50	2000	n/a
519	Pennzoil 15W40	1500	n/a
520	Pennzoil 15W40	3000	n/a
524	Pennzoil SAE30	1500	n/a
525	Pennzoil SAE30	3000	n/a
	207 258 263 268 306 521 522 526 527 203 251 254 303 519 520 524	207       Cummins 15W40         258       Havoline SAE30         263       Havoline SAE30         268       Havoline SAE30         306       Mobil 1 15W50         521       Pennzoil 15W40         522       Pennzoil SAE30         526       Pennzoil SAE30         527       Pennzoil SAE30         203       Cummins 15W40         251       Havoline SAE30         254       Havoline SAE30         303       Mobil 1 15W50         519       Pennzoil 15W40         520       Pennzoil 15W40         524       Pennzoil SAE30	207       Cummins 15W40       1000         258       Havoline SAE30       1000         263       Havoline SAE30       2000         268       Havoline SAE30       2500         306       Mobil1 15W50       1000         521       Pennzoil 15W40       1500         522       Pennzoil 15W40       3000         526       Pennzoil SAE30       1500         527       Pennzoil SAE30       3000         203       Cummins 15W40       2000         251       Havoline SAE30       1000         254       Havoline SAE30       2500         303       Mobil1 15W50       2000         519       Pennzoil 15W40       1500         520       Pennzoil 15W40       3000         524       Pennzoil SAE30       1500

Table 2 - Load versus Inlet Wetting Height Data Base



	A	В	C	D	E	F	G	Н		J	К
1	SMPM15F										
2											
3	stroke	b ticks	h1 ticks	ho ticks!	n2 ticks	b (m)	ho (m)	gam1	gam2	oil thickness	ho (m)
4	int1	0.99	1.47	1,19	1.42	0.00025641	1.74E-06	1.24	1.19	correction	2.60E-06
5	int3	1.22	1.43	1.13	1.37	0.00031596	1.65E-06	1.27	1.21	factor applied	2.66E-06
8	int5	0.95	1.37	1.24	1.35	0.00024605	1.81E-06	1.10	1.09	>	2.91E-06
7	int7	0.95	1.66	1.35	1.53	0.00024605	1.97E-06	1.24	1.13	>	3.17E-06
8	int9	0.94	2.09	1.72	1.87	0.00024346	2.51E-06	1.22	1.09	>	4.04E-06
9	int11	1.07	1.75	1.3	1.6	0.00027713	1.90E-06	1.35	1.23	>	3.06E-06
10	int13	0.98	1.52	1.14	1.3	0.00025382	1.66E-08	1.33	1.14	>	2.66E-06
11	int15	0.99	1.77	1.38	1.5	0.00025641	2.01E-06	1.26	1.09	>	3.24E-06
12	int17	1.16	1.45	1.16	1.36	0.00030044	1.69E-06	1.25	1.19	>	2.73E-06
13	int19	0.89	1,87	1.52	1.7	0.00023051	2.22E-06	1.23	1.12	******	3.57E-06
14	int21	1.07	1,36	1.09	1.28	0.00027713	1.59E-06	1.27	1.17	>	2.56E-06
15											
16	comp2	1.22	1.25	0.95	1.14	0.00031598	1.39E-08	1.32	1.20	>	2.23E-06
17	comp4	1.1	0.93	0.69	0.79	0.0002849	1.01E-06	1.35	1.14	>	1.62E-06
18	comp6	1.19	1.26	0.91	1.09	0.00030821	1.33E-08	1.38	1.20	>	2.14E-08
19	comp8	1.18	1.34	1.02	1.18	0.00030562		1.31	1.16	>	2.40E-06
20	comp10	1.2	1.15	0.92	1.12	0.0003108	1.34E-06	1.25	1.22	>	2.16E-06
21	comp12	1.14	1	0.74	0.99	0.00029526	1.06E-06	1.35	1.34	>	1.74E-06
	comp14	1.22	1.18	0.95	1.15	0.00031598	+	1.24	1.21	>	2.23E-06
23	comp16	1.29	1.15	0.86	1.12	0.00033411	1.26E-06	1.34	1.30	>	2.02E-06
24	comp16	1.31	1.13	0.72	1.09	0.00033929	1.05E-06	1.57	1.51	>	1.69E-06
25	comp20	1.46	1.16	0.74	1.12	0.00036332	1.06E-06	1.59	1.51	*******	1.74E-06
	comp22	1.31	1.31	0.99	1.28	0.00033929	1.45E-08	1.32	1.29	>	2.33E-06
27											
	pwr2	0.97	0.8	0.56	0.61	0.00025123		1.43	1.09		1.32E-06
	pwr4	1.19	0.99	0.62	0.89	0.00030621	9.05E-07	1.60	1.44		1.46E-06
	pwr6	1.2	0.98	0.59	0.82	0.0003108		1.66	1.39	>	1.39E-06
	pwr8	0.96	0.86	0.72	0.65	0.00025362		1.22	1.18	>	1.69E-06
	pwr10	1.18	0.75	0.58	0.71	0.00030562	<del></del>	1.29	1.22		1.36E-06
	pwr12	1	0.97	0.69	0.79	0.000259	<del></del>	1.41	1.14		1.62E-06
	pwr14	1.06	0.7	0.5	0.65	0.00027454		1.40	1.30	<del> </del>	1.18E-06
	pwr16	0.96	0.92	0.71	0.72	0.00024864	1.04E-06	1.30	1.01	>	1.67E-06
	pwr16	0.91	0.62	0.69	0.76	0.00023569	<del> </del>	1.19	1.13	>	1.62E-06
	pwr20	1.07	0.76	0.6	0.71	0.00027713	6.76E-07	1.30	1.16	>	1.41E-06
	pwr22	0.96	1.1	0.92	1.02	0.00024864	1.34E-06	1.20	1.11	>	2.16E-06
39											
	exh1	1.19	1.21	1.01	1.09	0.00030	·	1.20	1.06	>	2.342E-06
	exh3	1.25	1.14	0.93	1.06	0.00032		1.23	1.14		2.156E-06
	exh5	1.14	1.07	0.88	1.15	0.00029	<del></del>	1.22	1.31	>	2.04E-06
	exh7	1.23	1.21	0.92	1.09	0.00031	1.32E-06	1.32	1.18		2.133E-06
_	exh9	1.21	1.27	1.02	1.21	0.00031	1.47E-06	1.25	1.19		2.385E-06
	exh11	1.06	1.28	1.1	1.26	0.00027	1.58E-08	1,16	1.15	>	2.55E-06
	exh13	1.28	0.85	0.56	0.75	0.00033		1.52	1.34		1.298E-06
_	exh15	1.2	1.13	0.61	1.03	0.00031	1.17E-06	1.40	1.27	>	1.876E-06
_	exh17	1.26	1.06	0.79	0.97	0.00032	<del></del>	1.34	1.23	<del></del>	1.832E-06
	exh19	1.26	1.43	1.16	1.37	0.00032	+	1.21	1.16		2.736E-06
50	exh21	1.22	1.36	1.09	1.29	0.00031	1.57E-06	1.25	1.18	>	2.527E-06



	A	В	С	D	E	F	Q	Н	I	J	K
1	SMPM30F										
2											
3	stroke	b ticks	h1 ticks	ho ticks	h2 ticks	b (m)	ho (m)	gam1	gam2	oil thickness	ho (m)
4	comp2	1.24	0.62	0.63	0.75	0.00032116	9.196E-07	1.30	1.19	correction	1.4257E-06
5	comp4	1.02	0.89	0.64	0.74	0.00026418	9.344E-07	1.39	1.16	factor applied	1.4483E-06
6	comp6	1.3	0.69	0.69	0.66	0.0003367	1.0074E-06	1.29	1.26	>	1.5615E-06
7	comp6	1.16	1.08	0.83	0.92	0.00030044	1.2118E-06	1.30	1.11	>	1.8783E-06
8	comp10	1.18	0.97	0.6	0.87	0.00030562	1.168E-06	1.21	1.09	>	1.6104E-06
9	comp12	1.21	1.15	0.87	1	0.00031339	1.2702E-06	1,32	1.15	>	1.9688E-06
10	comp14	1.22	1.04	0.61	0.9	0.00031598	1.1626E-06	1.26	1.11	>	1.633E-06
11	comp16	0.83	1.11	1	1.07	0.00021497	0.00000146	1.11	1.07	>	2.263E-06
12	comp16	1	0.84	0.71	0.8	0.000259	1.0366E-06	1.16	1.13	>	1.6067E-06
13	comp20	1.2	0.96	0.69	0.85	0.0003108	1.0074E-06	1.39	1.23	>	1.5615E-06
	comp22	0.83	0.72	0.66	0.7	0.00021497	9.926E-07	1.06	1.03	>	1.5366E-06
15											
16	pwr2	0.88	0.49	0.39	0.45	0.00022792	5.694E-07	1.26	1.15	>	8.8257E-07
17	pwr4	0.95	0.59	0.49	0.54	0.00024605	7.154E-07	1.20	1.10	>	1.1089E-06
18	pwr6	0.97	0.56	0.47	0.49	0.00025123	6.862E-07	1.23	1.04	>	1.0636E-06
19	pwr8	1.03	0.61	0.51	58	0.00026677	7.446E-07	1.20	113.73	>	1.1541E-06
20	pwr10	0.96	0.58	0.48	0.53	0.00024664	7.008E-07	1.21	1.10	>	1.0862E-06
21	pwr12	0.95	0.54	0.39	0.49	0.00024605	5.694E-07	1.38	1.26	>	6.6257E-07
22	pwr14	0.93	0.66	0.53	0.59	0.00024087	7.738E-07	1.25	1.11	>	1.1994E-06
	pwr16	0.69	0.81	0.72	0.76	0.00023051	1.0512E-06	1.13	1.06	>	1.6294E-06
24	pwr16	0.96	0.56	0.49	0.5	0.00025362	7.154E-07			>	1.1069E-06
25	pwr20	0.99	0.59	0.43	0.58	0.00025641	6.278E-07	1.37	1.35	>	9.7309E-07
26	pwr22	0.92	0.51	0.41	0.5	0.00023828	5.986E-07	1.24	1.22	>	9.2783E-07



	A	В	С	D	Ē	F	Q	Н	l i	J	К
1	SMPS15F										
2		1									
3	stroke	b ticks	h1 ticks	ho ticks	h2 tlcks	b (m)	ho (m)	gam1	gam2	oll thickness	ho (m)
4	int2	1.04	1.37	1.1	1.26		1.61E-06	1.25		correction	2.59E-06
5	Int4	0.94	1.07	0.85	0.98	0.00024346	1.24E-06	1.26		factor applied	
8	Int6	1	1.15	0.98	1.08	0.000259	1.43E-06	1.17		+	2.30E-06
7	int8	1.12	1.22	1	1.14	0.00029008	1.46E-06	1.22	1.14		2.35E-06
8	int10	0.98	1.28	1.04	1.16	0.00025382	1.52E-06	1.21	1.12	>	2.44E-06
9	Int12	1.01	1.52	1.46	1.47	0.00026159	2.13E-06	1.04	1.01	>	3.43E-06
10	int14	1.06	1.2	1	1.16	0.00027454	1.46E-06	1.20	1,16	>	2.35E-06
11	Int16	1	1.48	1.21	1.27	0.000259	1.77E-06	1.22	1.05	>	2.84E-06
12	Int18	1.02	1.28	0.91	1.04	0.00026418	1.33E-06	1.41	1.14	******	2.14E-08
_	Int20	0.97	1.14	0.97	1.09	0.00025123	1.42E-06	1.16	1.12	>	2.26E-06
14	Int22	1.07	1.52	1.17	1.3	0.00027713	1.71E-06	1.30	1.11	>	2.75E-06
15											
16	comp1	1.25	1.2	1.02	1.13	0.00032375	1.49E-06	1.18	1.11	>	2.40E-06
	comp3	1.2	1.21	0.82	0.96	0.0003108	1.20E-08	1.48	1.17	>	1.93E-08
18	comp5	0.9	0.98	0.72	0.79	0.0002331	1.05E-06	1.38	1.10		1.69E-06
19	comp7	1.2	1.2	0.94	1.09	0.0003106	1.37E-06	1.28	1.16		2.21E-06
20	comp9	1.29	1.29	1	1.14	0.00033411	1.48E-06	1.29	1.14	>	2.35E-06
21	comp11	1.35	1.1	0.79	1	0.00034965	1.15E-06	1.39	1.27	>	1.66E-06
22	comp13	1.16	1.03	0.74	0.86	0.00030044	1.08E-06	1.39	1,16	>	1.74E-06
23	comp15	1.28	1.03	0.78	0.98	0.00033152	1.14E-06	1.32	1.26	>	1.83E-06
24	comp17	1.31	1.11	0.73	0.92	0.00033929	1.07E-06	1.52	1.26	>	1.72E-06
25	comp19	1.06	1.32	0.69	1.03	0.00027454	1.30E-06	1.48	1.16	******	2.09E-06
26	comp21	1.17	1.13	0.73	0.62	0.00030303	1.07E-06	1.55	1.12	>	1.72E-06
27											
28	pwr1	0.96	0.89	0.66	0.7	0.00025382	9.93E-07	1.31	1.03	******	1.60E-06
29	pwr3	0.94	0.72	0.56	0.64	0.00024346	8.47E-07	1.24	1.10	>	1.36E-06
30	pwr5	1.03	0.73	0.5	0.59	0.00026677	7.30E-07	1.46	1.18	>	1.16E-06
3 1	pwr7	0.97	0.91	0.66	0.78	0.00025123	9.64E-07	1.38	1.18	>	1.55E-06
32	pwr9	1.03	0.99	0.67	0.71	0.00026677	9.78E-07	1.48	1.06	>	1.57E-06
33	pwr11	0.96	0.63	0.41	0.57	0.00025382	5.99E-07	1.54	1.39	>	9.84E-07
34	pwr13	1.2	0.77	0.5	0.86	0.0003108	7.30E-07	1.54	1.32	>	1.18E-06
35	pwr15	0.97	0.81	0.69	0.8	0.00025123	1.01E-06	1.17	1.16	>	1.82E-06
38	pwr17	0.99	0.68	0.79	0.8	0.00025641	1.15E-06	1.11	1.01	>	1.66E-06
37	pwr19	0.95	0.71	0.56	0.61	0.00024605	6.47E-07	1.22	1.05	>	1.36E-06
38	pwr21	0.93	0.62	0.48	0.8	0.00024087	7.01E-07	1.29	1.25	>	1.13E-08
39											
40	exh2	1.31	1.22	0.93	1.14	0.00034	1.3392E-06	1.31	1.23	>	2.16E-06
41	exh4	1.18	0.92	0.75	0.89	0.00030	0.00000108	1.23	1.19	>	1.74E-06
42	exh6	1.34	1.2	0.88	1.11	0.00034	1.2672E-06	1.36	1.26	>	2.04E-06
43	exh6	0.86	1.02	0.87	1.01	0.00022	1.2526E-06	1.17	1.16	>	2.02E-06
44	exh10	1.29	0.7	0.42	0.63	0.00033	6.048E-07	1.67	1.50		9.74E-07
45	exh12	1.27	1	0.71	0.92	0.00033	1.0224E-06	1.41	1.30	>	1.65E-06
48	exh14	1.2	1.02	0.78	0.89	0.00031	1.1232E-08	1.31	1.14	>	1.81E-06
47	exh16	0.91	0.89	0.85	0.88	0.00023	1.224E-06	1.05	1.04	>	1.97E-08
48	exh18	1.19	0.9	0.71	0.82	0.00030	1.0224E-06	1.27	1.15		1.65E-06
49	exh20	1.26	1.08	0.82	0.98	0.00032	1.1808E-08	1.32	1.20	>	1.9E-06
50	exh22	1.12	0.91	0.78	0.9	0.00029	1.1232E-06	1.17	1.15	•••••>	1.81E-06



	A	В	C	D	E	F	G	Н	l l	J	К
1	SMPS30F										
2											
3	stroke	b ticks	h1 ticks	ho ticks	h2 ticks	b (m)	ho (m)	gam1	gam2	oil thickness	ho (m)
4	int2	1.08	0.72	0.44	0.85	0.00027972	6.42E-07	1.64	1.48	correction	9.96E-07
5	int6	0.93	0.41	0.29	0.38	0.00024067	4.23E-07	1.41	1.31	factor applied	6.56E-07
8	int10	0.91	0.19	0.09	0.13	0.00023569	1.31E-07	2.11	1.44		2.04E-07
7	int12	1	0.38	0.15	0.32	0.000259	2.19E-07	2.53	2.13	>	3.39E-07
8	int14	1.06	0.45	0.32	0.44	0.00027972	4.67E-07	1.41	1.38	>	7.24E-07
9	int16	1	0.83	0.72	0.61	0.000259	1.05E-06	1.15	1.13	>	1.63E-06
10	int18	1	1	0.83	0.9	0.000259	1.21E-06	1.20	1.08	>	1.88E-06
11	int20	0.92	0.63	0.72	0.73	0.00023828	1.05E-06	1.15	1.01	>	1.63E-06
12	int22	1	0.56	0.35	0.45	0.000259	5.11E-07	1.60	1.29	>	7.92E-07
13											
14	comp1	0.95	1.82	1.22	1.28	0.00024605	1.78E-06	1.33	1.05	>	2.78E-06
15	comp3	1.23	1.68	1.39	1.5	0.00031857	2.03E-06	1.21	1.08	>	3.15E-06
18	comp5	1.18	1.67	1.43	1.52	0.00030562	2.09E-06	1.17	1.06	>	3.24E-08
17	comp7	1.12	1.31	1.12	1.19	0.00029008	1.64E-06	1.17	1.06	>	2.53E-06
18	comp9	1.05	1.49	1.32	1.35	0.00027195	1.93E-06	1.13	1.02	<del></del>	2.99E-06
19	comp11	1	1.76	1.61	1.69	0.000259		1.09	1.05		3.64E-06
20	comp13	1.05	1.42	1.22	1.25	0.00027195	1.78E-06	1.16	1.02	>	2.76E-06
21	comp15	1.19	1.6	1.36	1.61	0.00030821	2.01E-06	1.16	1.17	>	3.12E-06
22	comp17	1.24	1.43	1.19	1.35	0.00032118	1.74E-06	1.20	1.13	>	2.89E-06
23	comp19	1.23	1.51	1.22	1.28	0.00031857	1.78E-06	1.24	1.05	>	2.76E-08
	comp21	1.24	1.56	1.39	1.5	0.00032118	2.03E-06	1.12	1.08	>	3.15E-06
25											
	pwr1	0.96	0.92	0.71	0.73	0.00025382	1.04E-06	1.30	1.03		1.61E-06
27	pwr3	0.99	0.81	0.72	0.79	0.00025641	1.05E-06	1.13	1.10		1.63E-06
	pwr5	1.12	0.83	0.65	0.81	0.00029008	9.49E-07	1.28	1.25	<del> </del>	1.47E-06
_	pwr7	0.89	0.88	0.78	0.86	0.00023051	1.14E-06	1.13	1.10		1.77E-06
	pwr9	0.94	0.81	0.67	0.8	0.00024346	9.78E-07	1.21	1.19		1.52E-06
	pwr11	0.98	0.81	0.66	0.69	0.00025382	9.93E-07	1.19	1.01	·	1.54E-06
32	pwr13	0.9	0.67	0.5	0.56	0.0002331	7.30E-07	1.34	1.12		1.13E-06
33	pwr15	0.79	0.73	0.6	0.62	0.00020461	8.76E-07	1.22	1.03		1.36E-06
34	pwr17	0.87	0.93	0.75	0.78	0.00022533	1.10E-06	1.24	1.04		1.70E-06
	pwr19	0.96	0.73	0.58	0.68	0.00024864	8.47E-07	1.26	1.17		1.31E-06
	pwr21	0.92	0.96	0.76	0.6	0.00023828	1.14E-06	1.23	1.03	>	1.77E-06
37											
	exh2	1.28	1.02	0.83	0.98	0.00033152	1.21E-06	1.23	1.18		1.88E-06
	exh6	0.79	0.79	0.55	0.59	0.00020461	8.03E-07	1.44	1.07		1.24E-06
	exh8	1.2	0.29	0.12	0.28	0.0003108	1.75E-07	2.42	2.17	+	2.72E-07
	exh10	1.27	0.46	0.28	0.36	0.00032693	4.09E-07	1.64	1.29	+	6.34E-07
	exh12	0.93	0.17	0.08	0.16	0.00024087	1.17E-07	2.13	2.00		1.81E-07
	exh14	1.08	0.6	0.46	0.53	0.00027972	6.72E-07	1.30	1.15	<del></del>	1.04E-06
	exh16	1.26	0.61	0.42	0.59	0.00032634	6.13E-07	1.45	1.40		9.50E-07
	exh18	1.2	0.89	0.59	0.72	0.0003108	8.61E-07	1.51	1.22	<del>+</del>	1.34E-06
_	exh20	1.3	0.91	0.51	0.72	0.0003387	7.45E-07	1.78	1.41		1.15E-06
47	exh22	0.88	0.6	0.35	0.39	0.00022792	5.11E-07	1.71	1,11	>	7.92E-07



	Α	В	Ċ	D	E	F	G	H		J	K
1	SBPM15F				-						
2	001111101										
3	stroke	x 1	x2	x 3	v 1	v2	y3	b (m)	ho (m)	gam1	gam2
4	int6	-15.12	-14.93	-14.6	2.49	0.84	3.77	0.00052	0.00000064	2.96	4.49
5	int6	-15.34	-15.14	-14.64	3.47	0.37	2.52	0.0005	0.00000037	9.38	6.61
8	int10	-15.24	-15.02	-14.76	2.44	0.87	2.21	0.00046	0.00000087	2.60	2.54
7	int12	-15.26	-15.07	-14.76	3.16	1.25	2.91	0.00046	0.00000125	2.54	2.33
8	int14	-15.19	-14.99	-14.73	2.68	1.55	2.94	0.00046	0.00000155	1.86	1.90
9	int16	-15.26	-15.07	-14.78	3.91	2.17	3.63	0.00048	0.00000217	1.80	1.67
10	int16	-15.27	-15.07	-14.8	1.74	0.2	1.6	0.00047	0.0000002	6.70	6.00
11	int20	-15.3	-15.11	-14.83	3.15	2.11	3.34	0.00047	0.00000211	1,49	1.56
12											
13	comp1	14.92	15.22	15.4	3.94	1.85	2.64	0.00048	0.00000165	2.13	1.43
14	comp3	14.93	15.16	15.36	2.98	1.69	3.21	0.00043	0.00000189	1.58	1.70
15	comp5	15	15.33	15.51	5.72	2.82	3.84	0.00051	0.00000282	2.03	1.29
16	comp7	14.87	15.15	15.35	3.26	1.32	2.78	0.00048	0.00000132	2.47	2.11
17	comp9	14.94	15.22	15.42	3.89	1.98	3.38	0.00048	0.00000198	1.96	1.71
18	comp11	15.21	15.47	15.66	2.16	0.84	2.04	0.00045	0.00000084	2.80	2.43
19	comp13	15.31	15.58	15.78	3.89	1.91	3.07	0.00047	0.00000191	2.04	1.61
20	comp15	14.73	15.02	15.2	3.07	1.45	2.69	0.00047	0.00000145	2.12	1.66
21	comp17	14.84	15.16	15.33	4.6	1.61	2.45	0.00049	0.00000161	2.54	1.35
22	comp19	14.85	15.03	15.2	4.81	1.7	2.77	0.00055	0.0000017	2.83	1,63
23	comp21	15.22	15.52	15.73	3.9	1.46	3.87	0.00051	0.00000146	2.67	2.65
24											
25	pwr1	-15.39	-15.19	-14.92	5.58	2.59	4.3	0.00047	0.00000259	2.15	1.66
	pwr3	-15.08	-14.84	-14.65	4.19	2.93	3.85	0.00041	0.00000293	1.43	1.31
27	pwr5	-15.32	-15.11	-14.85	4.3	2.53	4.04	0.00047	0.00000253	1.70	1.60
28	pwr7	-16.12	-15.91	-15.55	6.92	2.76	6.15	0.00057	0.00000276	2.51	2.23
29	pwr9	-16.15	-15.91	-15.5	8,56	2.81	7.77	0.00065	0.00000281	3.05	2.77
30	pwr11	-16.2	-16	-15.76	6.13	3.02	3.94	0.00044	0.00000302	2.03	1.30
31	pwr13	-16.07	-15.83	-15.5	6.4	2.38	5.53	0.00057	0.00000236	2.69	2.32
32	pwr15	-15.23	-15.03	-14.65	3.61	2.05	2.52	0.00038	0.00000205	1.76	1.23
$\overline{}$	pwr17	-16.08	-15.88	-15.49	6.32	2.91	6.56	0.00059	0.00000291	2.17	2.25
34	pwr19	-16.08	-15.86	-15.63	5.29	3.27	4.24	0.00045	0.00000327	1.62	1.30
35	pwr21	-16.05	-15.83	-15.55	4.83	2.79	4.09	0.0005	0.00000279	1.73	1.47
38											
	exh2	14.64	15,16	15.33	2.69	0.61	1.56	0.00049	0.00000081	3.57	1.95
38	exh4	14.61	15.09	15.27	2.77	1.46	2.26	0.00048		1.90	1.55
39	exh6	15.31	15.63	15.82	4.44	1.66	2.53	0.00051	0.00000166	2.67	1.52
_	exh8	14.72	15.04	15.26	3.47	0.77	3.31	0.00054	0.00000077	4.51	4.30
41	exh10	14.72	15.01	15.21	3.01	0.86	2.34	0.00049	0.00000066	3.50	2.72
	exh12	15.26	15.55	15.72	3.55	1.33	1.52	0.00046	0.00000133	2.67	1.14
	exh14	15.18	15.46	15.87	2.34	0.74	2.43	0.00049	0.00000074	3.18	3.28
	exh16	14.9	15.19	15.4	3.54	1.36	2.35	0.0005	0.00000136	2.80	1.73
45	exh20	15.08	15.36	15.54	2.92		2.69	0.00046	0.00000125	2.34	2.15
48	exh22	15.14	15.41	15.8	2.97	1.46	2.17	0.00046	0.00000146	2.03	1.49



	À	В	C	D	Е	F	G	Н	1	J	K
1	SBPM30F										
2											
3	stroke	x 1	x2	x3	y 1	y 2	v3	b (m)	ho (m)	gam1	gam2
4	int2	-15.33	-15.12	-14.67	2.8	1.34	3.27	0.00046	0.00000134	2.09	2.44
5	int4	-15.28	-15.08	-14.8	3.18	0.99	2.9	0.00048	0.00000099	3.21	2.93
6	int6	-15.11	-14.93	-14.59	2.44	0.78	3.75	0.00052	0.00000078	3.13	4.81
7	int8	-15.35	-15.14	-14.86	3.53	0.33	2.54	0.00049	0.00000033	10.70	7.70
8	int10	-15.21	-15.03	-14.77	2.39	0.98	2.19	0.00044	0.00000096	2.49	2.28
9	int12	-15.25	-15.06	-14.79	3.11	1.26	2.66	0.00046	0.00000126	2.47	2.27
10	int14	-15.19	-14.97	-14.72	2.61	1.36	2.63	0.00047	0.00000136	2.07	1.93
$\overline{}$	int16	-15.24	-15.03	-14.77	3.76	2.27	3.63	0.00047	0.00000227	1.66	1.69
	int18	-15.27	-15.07	-14.79	1.71	0.3	1.6	0.00046	0.000003	5.70	5.33
	Int22	-15.19	-14.99	-14.73	3.06	1.64	3.07	0.00046	0.00000164	1.66	1.67
14											
	comp1	14.92	15.24	15.4	3.88	1.72	2.45	0.00048	0.00000172	2.26	1.42
	comp3	14.9	15.15	15.31	2.77	1.78	2.3	0.00041	0.00000178	1.56	1.29
	comp5	14.99	15.3	15.47	5.64	3.01	3.85	0.00048	0.00000301	1.87	1.28
18	comp7	14.73	14.99	15.18	3.08	1.39	1.92	0.00045		2.22	1.38
19	comp9	14.94	15.25	15.42	3.93	2.03	3.31	0.00048	0.00000203	1.94	1.63
20	comp11	15.23	15.5	15.68	2.28	0.8	1.61	0.00045	0.0000008	2.85	2.01
21	comp13	14.75	15.03	15.2	2.2	1.13	2.04	0.00045	0.00000113	1.95	1.81
22	comp15	14.73	15.01	15.19	3.07	1.38	2.58	0.00046		2.22	1.87
23	comp17	14.84	15.17	15.33	4.55	1.95	2.38	0.00049		2.33	1.22
24	comp19	14.65	14.99	15.18	4.64	1.74	2.68	0.00053	0.00000174	2.67	1.54
25	comp21	15.22	15.54	15.73	3.86	1.34	3.75	0.00051	0.00000174	2.88	2.80
26	COMPET	13.22	13.34	13.70	0.00	1.04	0.75	0.00001	0.00000104	2.00	-2.00
27	pwr1	-15.39	-15.2	-14.92	5.23	2.42	4.02	0.00047	0.00000242	2.16	1.66
28	pwr3	-15.11	-14.91	-14.7	4.44	2.73	3.7		0.00000273	1.63	1.36
29	pwr5	-15.35	-15.13	-14.64	5.06	2.39	4.03	0.00051	0.00000279	2.12	1.69
30	pwr7	-16.12	-15.9	-15.56	6.7	2.38	5.91	0.00056	0.00000238	2.82	2.48
31	pwr9	-15.25	-15.06	-14.81	3.58	1.93	3.04	0.00044	0.00000193	1.85	1.58
32	pwr11	-16.13	-15.93	-15.64	5.75	2.88	5	0.00049		2.00	1.74
33	pwr13	-16.11	-15.87	-15.55	8.69	2.2	5.03	0.00056		3.95	2.29
34	pwr15	-14.92	-14.71	-14.55	3.34	1.54	2.22	0.00037	<del></del>	2.17	1.44
35	pwr17	-16.1	-15.91	-15.5	6.84	2.72	6.56	0.0008		2.51	2.41
36	pwr19	-16.11	-15.91	-15.65	5.98	3.31	4.44	0.00046		1.81	1.34
37	pwr21	-15.77	-15.61	-15.34	4.44	2.74	3.64	0.00043		1.62	1.33
38	PWIZI	-13.77	-13.01	-13.04	7.77	2.74	0.04	0.00043	0.00000274	1.02	1.00
39	exh2	14.83	15.14	15.3	3.01	0.82	1.01	0.00047	0.00000082	3.67	1.23
40	exh4	14.8	15.14	15.26	2.65	1.29	2.2	0.00047	<del></del>	2.05	1.71
41	exh6	15.31	15.63	15.82	4.17	1.56	2.44	0.00051	0.00000129	2.67	1.56
_	exh8	14.74	15.03	15.82	3.23	0.54	3.16	0.00051	0.00000156	5.96	5.65
43		14.74		15.21	2.86	0.68	2.08	0.00031	<del></del>	4.21	3.06
44	exh10 exh12		15.02 14.96	15.15	2.86	1.17	1.6	0.00048	0.00000066	1.85	1.37
45		14.69			2.17	0.58	1.79			4.34	3.09
	exh14	15.15	15.44	15.63			2.04	0.00048		2.26	
46	exh16	14.89	15.19	15.36	3.43	1.52	<del></del>	0.00047	0.00000152		1.34
47	exh20	15.07	15.34	15.54	2.85	1.28	2.98	0.00047	0.00000128	2.23	2.33
48	exh22	15.21	15.49	15.71	3.47	1.51	1.88	0.0005	0.00000151	2.30	1.25



	A	В	С	D	E	F	Q	Н		J	К
1	SBPS15	F									
2						1					
3	stroke	x 1	x2	x3	y 1	v2	v3	b (m)	ho (m)	gam1	gam2
4	int1	-15.12	-14.93	-14.65	3.24	1.73	3.16	0.00047	0.00000173	1.67	1.63
5	int3	-15.22	-15.03	-14.74	3.18	1.68	2.83	0.00046	0.00000168	1.89	1.66
6	int5	-15.2	-15	-14.69	2.92	1.73	4.06	0.00051	0.00000173	1.69	2.36
7	int7	-15.07	-14.89	-14.67	3.41	2.22	3.32	0.0004	0.00000222	1.54	1.50
8	int9	-15.09	-14.9	-14.66	2.84	1.54	2.67	0.00043	0.00000154	1.84	1.73
9	int11	-15.27	-15.07	-14.66	3.54		3.39	0.00041	0.00000245	1.44	1.36
10	int13	-15.15	-14.94	-14.65	3.03		3.9	0.0005	0.00000165	1.64	2.11
11	int15	-15.07	-14.66	-14.62	3.69	<del> </del>	3.16	0.00045	0.00000222		1.42
12	int17	-15.29	-15.09	-14.91	3.63		2.48	0.00036	0.00000201	1.81	1.23
13	int19	-15.2	-15	-14.78	3.61	-	3.2	0.00042	0.00000208	1.74	1.54
14							-		0.00000	111 1	
15	comp2	15.16	15.53	15.71	5.98	2.69	4.69	0.00055	0.00000269	2.22	1.74
16	comp4	15.06	15.43	15.61	5.32		4.16	0.00053	0.00000198		2.10
17	comp6	14.97	15.32	15,51	6.25		4.72	0.00054	0.00000262	2.22	1.67
18	comp8	14.87	15.33	15.51	7.33	1.73	4.37	0.00064	0.00000173		2.53
19	comp10	14.9	15.3	15.46	7.29		4.09	0.00058	0.00000312		1.31
20	comp12	15.15	15.51	15.69	5.67		3.99	0.00054	0.0000026	2.03	1.43
21	comp14	14.94	15.39	15.55	6.55		3.42	0.00061	0.00000201	3.26	1.70
22	comp16	15.3	15.71	15.9	6.66	+	3.48	0.0006	0.00000237	2.81	1.47
23	comp18	15.04	15.37	15.58	8.37	<del></del>	5.5	0.00054	0.00000306	2.08	1.60
24	comp20	15.2	15.53	15.74	4.36		3.53	0.00054	0.00000152	2.67	2.32
25	COMPLO	13.2	10.00	13.74	4.00	1.52	0.50	0.00034	0.00000132	2.07	2.02
26	pwr2	-14.86	-14.66	-14.45	3.3	2.15	3.21	0.00043	0.00000215	1.53	1.49
27	pwr4	-14.79	-14.62	-14.47	2.07	·	1.7	0.00032	0.0000014	1.46	1.21
28	pwr6	-14.92	-14.71	-14.54	3.51	1.78	2.47	0.00038	0.00000178	1.97	1.39
29	pwr6	-14.98	-14.76	-14.63	2.05		1.71	0.00033	0.00000176	1.53	1.28
30	pwr10	-14.93	-14.73	-14.55	2.64	1.54	2.37	0.00038	0.00000154	1.71	1.54
31	pwr12	-14.81	-14.6	-14.34	3.94	1.76	3.62	0.00047	0.00000176	2.24	
32	pwr14	-15.15	-14.93	-14.7	3.9	1.94	3.24	0.00047	0.00000194	2.01	1.67
33	pwr16	-15.05	-14.86	-14.59	2.93	1.36	2.5	0.00048	0.00000136		1.64
3 4	pwr16	-15.06	-14.83	-14.56	2.53	0.92	2.46	0.0005	0.00000092	<del></del>	2.67
35	pwr20	-15.13	-14.94	-14.78	3.15	2.36	2.77	0.00035	0.00000236		1.17
36	PWILE	10.10	14.54	14.70	0.10	2.00		0.0000	0.00000200	1.00	
37	exh1	15.41	15.78	15.95	4.24	1.44	2.36	0.00054	0.00000144	2.94	1.64
38	exh3	14.97	15.3	15.48	5	1.99	3.95	0.00051	0.00000199		1.98
39	exh5	15.16	15.49	15.67	4.57	1.85	3.05	0.00051	0.00000185		1.65
40	exh7	15.63	15.49	16.08	3.47		2.6	0.00031	0.00000188	2.71	2.03
41	exh11	14.94	15.44	15.6	8.63	2.73	5.2	0.00045	0.00000128	3.16	1.90
42	exh13	15.16	15.44	15.65	4.19	2.73	3.76	0.00047	0.00000273	1.64	1.47
43					3.73		2.45		0.00000233		1.23
44	exh15	15.46	15.72	15.91		1.99	4.39	0.00045	0.00000199	2.90	2.09
	exh17	14.94	15.35	15.54	6.09		3.49	0.0006			
45	exh19	14.97	15.38	15.53	6.61	2.66	3.49	0.00056	0.00000266	2.48	1.31



	A	В	С	D	E	F	ā	Н	ī	J	K
1	SBPS30	F									
2		J				-					
3	stroke	x 1	x 2	x 3	v 1	y2	v 3	b (m)	ho (m)	gam1	gam2
4	int1	-15.34	-15.14	-14.95	2.14	1.88	1.75	0.00039	0.00000188		0.93
5	int5	-15.33	-15.14	-14.9	0.72	0.52	1.35	0.00043	0.00000052	1.38	2.60
6	int7	-15.29	-15.14	-14.96	0.36	0.12	0.63	0.00033	0.00000012	3.00	5.25
7	int9	-15.16	-14.96	-14.62	0.57	0.22	0.61	0.00034	0.00000022	2.59	2.77
6	int11	-15.4	-15.16	-15.01	0.65	0.17	0.93	0.00039	0.00000017	5.00	5.47
9	int15	-15.1	-14.92	-14.67	2.14	1.63	2.66	0.00043	0.00000163	1.31	1.77
10										1	
11.	comp2	15.94	16.21	16.36	3.26	1.64	1.88	0.00044	0.00000184	1.77	1.02
12	comp4	16	16.21	16.37	3.14	2.33	2.55	0.00037	0.00000233	1.35	1.09
13	comp6	15.89	16.07	16.21	1.96	1.51	1.59	0.00032	0.00000151	1.30	1.05
14	comp8	15.82	16.11	16.26	3.9	1.73	2.06	0.00046	0.00000173	2.25	1.20
15	comp10	15.69	16.09	16.26	2.61	1.7	1.92	0.00037	0.0000017	1.54	1.13
16	comp12	15.83	15.96	16.17	2.43	2	2.44	0.00034	0.000002	1.22	1.22
17	comp14	15.89	16.14	16.28	3.54	2.52	2.52	0.00039	0.00000252	1.40	1.00
18	comp16	15.83	16.06	16.2	3.27	2.13	2.39	0.00037	0.00000213	1.54	1.12
19	comp18	16.05	16.3	16.46	3.37	2.26	2.6	0.00043	0.00000226	1.49	1.15
20	comp20	16.06	16.32	16.49	2.88	2	2.26	0.00043	0.000002	1.44	1.13
21											
22	pwr2	-14.97	-14.77	-14.5	1.3	0.74	2.65	0.00047	0.00000074	1.76	3.65
23	pwr4	-15.11	-14.93	-14.77	1.28	1.16	1.45	0.00034	0.00000116	1.10	1.25
24	pwr6	-15.01	-14.64	-14.67	2.2	1.28	1.86	0.00034	0.00000126	1.72	1.45
	pwr8	-14.9	-14.72	-14.57	1.61	1.23	1.56	0.00033	0.00000123	1.31	1.27
	pwr10	-14.95	-14.79	-14.6	2.18	1.66	2.24	0.00035	0.00000166		1.35
27	pwr12	-14.94	-14.78	-14.71	1.62	1.13	1.18	0.00023	0.00000113		1.04
	pwr14	-14.91	-14.75	-14.47	1.48	0.93	2.45	0.00044	0.00000093	1.59	2.63
29	pwr16	-14.89	-14.74	-14.57	1.68	1.51	2.03	0.00032	0.00000151	1.11	1.34
	pwr18	-14.72	-14.55	-14.37	1.6	1.31	1.49	0.00035	0.00000131	1.37	1.14
31	pwr20	-14.94	-14.8	-14.63	1.11	0.96	1.34	0.00031	0.00000096	1,16	1.40
32											
	exh1	15.22	15.6	15.79	5.48	1.52	2.26	0.00057	0.00000152		1.49
$\overline{}$	exh3	15.66	15.93	16.1	1.88	0.85	1,1	0.00044	0.00000065		1.29
	exh5	15.44	15.72	15.9	1.61	0.47	1.43	0.00046	0.00000047		3.04
	exh7	15.5	15.79	15.93	1.46	0.25	0.25	0.00043	0.00000025	5.92	1.00
	exh9	15.47	15.77	15.94	1.36	0.19	0.42	0.00047	0.00000019	7.16	2.21
	exh11	15.7	15.96	16.15	1.33	0.17	0.36	0.00045	0.00000017	7.62	2.24
39	exh15	15.32	15.7	15.67	5.05	1.29	1.67	0.00055	0.00000129	3.91	1.29



	A	В	С	D	E	F	a	Н	
1	SMPM15.	X							
2									
3	stroke	b ticks h	n1 ticks	ho ticks	h2 ticks	b (m)	ho (m)	gam1	gam2
4	int1	1.4	1.87	1.1	1.65	0.0003626	1.61E-06	1.70	1,50
5	int3	1	2.22	2.03	2.08	0.000259	2.98E-06	1.09	1.02
8	int5	0.81	2.07	1,79	1.9	0 00020979	2.61E-06	1,18	1.06
7	int7	1.4	3.12	2.37	2.73	0.0003626	3.48E-06	1.32	
8	int9	1.22	2.08	1.69	1,69	0.00031598	2.47E-06	1.23	1.12
	int11	1.32	2.7	2.17	2.49	0.00034188	3.17E-06	1.24	1.15
10	int13	1.28	2.91	2.47	2.68	0.00033152	3.61E-06	1.18	
	int15	1.18	2.18	1.83	2.06	<del></del>	2.67E-06	1,19	
_	int17	1.28	2.37	1.98	2.28	0.00032634	2.89E-06	1.20	
	Int19	1.28	2.05	1.48	1.85		2.16E-06	1.39	
	int21	0.8	2.12	1.9	1.98	0.0002072	2.77E-06	1.12	
15			2112	11.0	1.00	0.0002072	2		11.04
_	comp4	0.9	1.28	1.05	1.18	0.0002331	1.53E-06	1.22	1.12
	comps	1.48	2.02	1.42	1.74		2.07E-06	1.42	
	comp8	1.23	1.42	1.02	1.25	0.00033332	1.49E-08	1.39	distribution on a
_	comp10	1.68	2.09	1.29	1.57	0.00031637	1.88E-08	1.82	
	comp10	1.67	2.03	1.28	1.58	0.00043253	1.87E-08	1.59	
_	comp12	1.59	2.08	1.31	1.58	0.00043233	1.91E-08	1.59	
_			1.82	0.9	1.18	0.00041781	1.31E-08	2.02	
$\overline{}$	comp16	1.69							-
	comp18	1.29	1.86	1.31	1.54	0.00033411	1.91E-06	1.27	
_	comp20	1.7			1.56	0.0004403	1.76E-06	1.62	
	comp22	1.72	2.14	1.18	1.55	0.00044548	1.72E-06	1.81	1.31
28		4.00	1,96	1,49	4.00	0.00005740	2.18E-06	1.32	1.23
_	exp2	1.38			1.83	0.00035742			-
$\overline{}$	ехр4	1.18	1.85	1.42	1.76	0.00030562	2.07E-06	1.30	
	exp8	1.32	2.07	1.53	1.92	0.00034188	2.23E-06	1.35	
	8qxe	1.29	1,63	1.35	1.89	0.00033411	1.97E-06	1.36	
	exp10	1.67	2.42	1.53	2.28		2.23E-08	1.58	
-	exp12	1.32	2.05	1.47	1.84	0.00034188	2.15E-08	1.39	
_	exp14	1.78	2.43	1.82	2.15	0.00046102	2.37E-06	1.50	
_	exp16	1.22	2.48	2.03	2.28	0.00031596	2.96E-06	1.22	
	exp18	1.35	2.34	1.88	2.18	0.00034985	2.74E-08		
_	exp20	1.39	2.33	1.74	2,19	0.00036001	2.54E-06	1.34	
	exp22	1.38	2.25	1.5	2	0.00035742	2.19E-06	1,50	1.33
38									
	exh1	1.88	2.48	1.83	1.98		2.36E-06		
	exh3	1.38	1.77	1.32	1.7	0.00035328	1.91E-06	1.34	
_	exh5	1.68	2.17	1.48	1.73	0.00043008	2.15E-06	1.47	
42	exh7	1.78	2.6	1,83	1.8	0.00045058	2.36E-06	1.80	1.10
43	exh9	1.25	1.79	1.52	1.65	0.00032	2.20E-06	1.18	
44	exh11	1.18	1.7	1.4	1,56	0.00030208	2.03E-06	1.21	1.11
45	exh13	1.71	2.4	1.58	1.89	0.00043776	2.29E-06	1.52	1.20
46	exh17	1.39	2.35	1.88	1.97	0.00035584	2.73E-08	1.25	1.05
47	exh19	1.59	2	1.2	1.54	0.00040704	1.74E-06	1.67	1.28
48	exh21	1.8	2.24	1.42	1.73	0.0004096	2.08E-08	1.58	1.22



	A	В	C	D	E	F	G	Н	1
1	SMPM30.>	(							
2									
3	stroke	b ticks	h1 ticks	ho ticks	h2 ticks	b (m)	ho (m)	gam1	gam2
4	int2	1.21	1.52	1.38	1.5	0.00031339	2.01E-06	1.10	1.09
5	int4	1.2	1.31	1.13	1.27	0.0003108	1.65E-06	1.16	1.12
6	int6	0.96	1.25	1.03	1.1	0.00024864	1.50E-06	1.21	1.07
7	int8	0.96	1.42	1.25	1.31	0.00024864	1.63E-06	1.14	1.05
8	int10	1	1.58	1.32	1.41	0.000259	1.93E-06	1.20	1.07
9	int12	0.94	1.51	1.3	1.38	0.00024346	1.90E-06	1.18	1.06
10	int14	0.72	1.85	1.58	1.72	0.00018648	2.31E-06	1.17	1.09
11	Int16	0.63	1.57	1.36	1.49	0.00021497	2.01E-06	1.14	1.08
12	int18	1.04	1.47	1.26	1.29	0.00026936	1.84E-06	1.17	1.02
13	Int20	0.88	1.5	1.29	1.47	0.00022792	1.86E-06	1.16	1.14
	Int22	1.06	1.49	1.2	1.38	0.00027454	1.75E-06	1.24	1.15
15	111122	1.00	1.40	1.2	1.00	0.00027404	1.752-00	1.27	1.13
	comp1	1.24	1.57	0.97	1.08	0.00032116	1.42E-06	1.62	1,11
17	comp3	1.18	1.21	0.99	1.12	0.00030562	1.45E-06	1.22	1.13
18	comp5	1.3	1.56	1.18	1.37	0.0003387	1.72E-06	1.32	1.16
19	comp7	1.25	1.18	0.98	1.1	0.00033375	1.43E-08	1.20	1.12
20	comp9	1.2	1.14	1.08	1.1	0.00032373	1.58 E-06	1.06	1.02
21		1.21	1.67	1.22	1.36	0.0003108	1.78E-06	1.37	1.11
22	comp11		1.79	1.22	1.54	0.00031339	1.75E-06		1.26
	comp13	1.4			1.22			1.49	
23	comp15	1.17	1.35	1.07		0.00030303	1.58E-06	1.26	1.14
24	comp17	1.21	1.69	1.48	1.57	0.00031339	2.16E-06	1.14	1.06
25	comp19	1.16	1.41	1.21	1.33	0.00030044	1.77E-06	1.17	1.10
28	comp21	1.36	1.21	0.78	1.03	0.00035224	1.14E-06	1.55	1.32
27									
28	exp1	1.11	1.3	0.92	1.03	0.00026749	1.34E-06	1.41	1.12
	өхр3	0.81	1.14	1.02	1.08	0.00020979	1.49E-06	1,12	1.06
30	exp5	0.8	1.05	0.96	1.01	0.0002072	1.40E-06	1.09	1.05
31	өхр7	0.75	1.09	0.88	1.05	0.00019425	1.28E-06	1.24	1.19
32	өхр9	0.85	1.26	1.02	1.16	0.00022015	1.49E-06	1.24	1.14
33	exp11	0.98	1.08	0.92	1.05	0.00024864	1.34E-06	1.17	1.14
34	exp13	0.98	1.07	0.93	1.05	0.00025362	1.38E-06	1.15	1.13
35	exp15	0.98	0.88	0.72	0.83	0.00025382	1.05E-08	1.22	1.15
38	exp17	0.98	1.28	1.11	1.17	0.00025382	1.82E-06	1.15	1.05
37	exp19	0.76	0.97	0.87	0.89	0.00020202	1.27E-06	1.11	1.02
38	exp21	0.8	1.02	0.83	0.9	0.0002072	1.21E-08	1.23	1.08
39									
40	exh2	1.23	1.33	1.16	1.22	0.00031488	1.68E-06	1.15	1.05
41	exh4	1.23	1.42	1.18	1.33	0.00031488	1.71 E-06	1.20	1.13
42	exh6	1.36	1.26	1.12	1.24	0.00034816	1.62E-06	1.13	1.11
43	exh8	1.08	1.21	0.99	1.2	0.00027648	1.44E-06	1.22	1.21
44	exh10	1.22	0.86	0.73	0.79	0.00031232	1.06E-06	1.16	1.08
45	exh12	1.2	1.32	0.9	1.11	0.0003072	1.31E-06	1.47	1.23
46	exh14	1.3	1.41	1.24	1.33	0.0003326	1.60E-06	1.14	1.07
47	exh16	1.32	1.53	1.37	1.51	0.00033792	1.99E-06	1.12	1.10
48	exh18	1.18	1.45	1.22	1.31	0.00030208	1.77E-08	1.19	1.07
49	exh20	1.1	1.38	1.1	1.3	0.0002816	1.60E-06	1.25	1.18
50	exh22	1.08	1.2	0.89	1	0.00027648	1.29E-06	1,35	1.12



	A	В	С	D	E	F	G	Н	1
1	SMPS15.	X							
2									
3	stroke	b ticks	h1 ticks	ho ticks	h2 ticks	b (m)	ho (m)	gam1	gam2
4	int2	0.9		3.06	3.1		4.50E-06	1.04	1.01
5	int4	1.05	3	2.6	2.79	0.00027195	3.60E-06	1.15	1.07
8	int6	1.26	3.97	3.61	3.66	0.00033152	5.27E-06	1.10	1.07
7	int8	1.03		3.4	3.47		4.96E-06	1.05	1.02
8	int10	0.93		3.89	3.82		5.39E-08	1.06	1.04
9	int12	1	3.33	3.03	3.09	0.000259	4.42E-06	1.10	1.02
10	int14	0.96		3.67	3.79		5.36E-06	1.10	1.03
11	int16	1.06		3.06	3.21	0.00027454	4.50E-06	1.06	1.04
12	int16	1.23		2.94	3.11	0.00031857	4.29E-06	1.10	1.06
13	int20	1.02		3.03	3.18		4.42E-06	1,11	1.05
14	Int22	0.98		3,11	3.24		4.54E-08		1.04
15	111142	0.80	3.71	3,11	3.24	0.00023302	4.54E-00	1,10	1.04
	comp1	1,71	2.49	1.76	1,97	0.00044289	2.57E-06	1.41	1.12
17	comp3	1,68		1.97	2,1	0.00044289	2.68E-06	1.38	1.07
18	comp5	1.76		2.55	3.42		3.72E-06	1.50	
19	comp7	1.37		2.73	2.96	<del> </del>	3.99E-06	1.22	+
20	comp9	1.16		2.17	2.32		3.17E-06	1.11	1.07
		+							
21	comp11	1.4		2.02	2.21	0.0003626	2.92E-06	1.26	
	comp13	1.66				<del></del>	2.95E-06	1.35	<del></del>
23	comp17	1.73		1.7	2.04	<del></del>	2.48E-06	1.64	
24	comp19	1.53		1.87	2.09		2.73E-06		
25	comp21	1.78	3.81	2.98	3.29	0.00045584	4.35E-08	1.28	1.10
26									
27	ехр1	1.51	1.97	1.29	1.68		1.86E-06		
28	өхр3	1.28	2.37	1.95	2.18		2.85E-06	<del></del>	
29	exp5	0.96	<del></del>	1.85	1.97	0.00025382	2.70E-06	1.17	1.06
30	өхр7	0.99		1.69	1.74	<del></del>	2.47E-06	1.28	1.03
31	өхр9	0.92	<del></del>	1.52	1.83		2.22E-06	1.17	+
32	exp11	1.07	1.97	1.8	1.9	0.00027713	2.63E-06	1.09	
33	ехр13	1.02		1.61	1.7	0.00026418	2.35E-06	1.22	
34	exp15	0.63		1.99	2.02		2.91E-06	1.13	
35	exp17	1.76	+	1.57	1.75		2.29E-06	1.20	·
36	exp19	1.01	1.78	1.5	1.62		2.19E-06	1.19	
37	exp21	1.17	1.88	1.59	1,62	0.00030303	2.32E-06	1.18	1.14
38									
39	exh2	. 1.29	2.19	1.9	2.1	0.00033024	2.76E-06	1.15	
40	exh4	1.22	2.57	2.25	2.47	0.00031232	3.26E-06	1.14	1.10
41	exh8	1.58	2.82	2.15	2.37	0.00040448	3.12E-08	1.31	1.10
42	exh8	1.15	2.32	2.02	2.17	0.0002944	2.93E-06	1.15	1.07
43	exh10	1.06	2.2	1.98	2.12	0.00027136	2.87E-06	1.11	1.07
44	exh12	1.59	+	1.81	2.06	0.00040704	2.62E-06	1.46	1.14
45	exh14	1.3		2.18	2.4	0.0003328	3.16E-08	1.15	
48	exh16	1.27	2.2	1.89	2.1	0.00032512	2.74E-06	1.16	
47	exh18	1.59	<del></del>	2.02	2.48	0.00040704	2.93E-06		
48	exh20	1.1	2.22	2.03	2.07	<del></del>	2.94E-06		
49	exh22	1.28		2.22	2.5	<del></del>	3.22E-06		



	A	В	С	D	E	F	G	Н	1
1	SMPS30.>	(							
2									
3	stroke	b ticks	h1 ticks	ho' ticks	h2 ticks	b (m)	ho (m)	gam1	gam2
4	int2	0.78	1.7	1.5	1.57	0.00020202	2.19E-06	1.13	1,05
5	int4	0.9	1.93	1.74	1.63	0.0002331	2.54E-06	1.11	1.05
8	int6	0.98	1.72	1.46	1.56	0.00025382	2.16E-06	1.16	1.05
7	int8	0.89	1.69	1.52	1.64	0.00023051	2.22E-06	1.11	1.06
6	int10	0.87	1.95	1.66	1.92	0.00022533	2.72E-06	1.05	1.03
9	int12	0.99	1.78		1.6	0.00025641	2.20E-06	1,18	1.06
10	int14	0.96	1.66	1.67	1.79	0.00024664	2.44E-06	1.11	1.07
11	int16	0.96	2.33	2.16	2.2	0.00024864	3.15E-06	1.06	1.02
12	int18	0.96	1.69	1.52	1.61	0.00024864	2.22E-06	1.11	1.06
13	int20	0.98	1.52	1,41	1.46	0.00025362	2.06E-06	1.08	1.04
14	int22	1.04	1.82		1.71	0.00028936	2.44E-06	1.09	1.02
15									
18	comp1	1.22	1.23	0.86	1.06	0.00031598	1.26E-06	1.43	1.23
17	comp3	1.06	1	0.85	0.67	0.00027454	1.24E-06	1.16	1.02
18	comp5	1.13	1.15	0.93	1.08	0.00029267	1.36E-08	1,24	1.16
19	comp7	1.31	1.43	1,17	1.35	0.00033929	1.71E-06	1.22	1.15
20	comp9	1.29	1.1	0.82	1.02		1.20E-08	1.34	1.24
21	comp11	1.07	1.29	1.06	1.17	0.00027713	1.55E-06	1.22	1.10
22	comp13	1.08	1.27	1.01	1.17	0.00027972	1.47E-06	1.26	1.16
23	comp15	1.23	1.34	0.95	1.06		1.39E-06	1.41	1.12
24	comp17	1.21	1.48	1.16	1.28	0.00031339	1.69E-06	1.28	1.10
25	comp19	1.23	1.48	1.26	1.42		1.84E-06	1.17	1.13
28	comp21	1.25	1.29		1.2	0.00032375	1.50E-06	1.25	1,17
27	COMPET	1.20	1.20	1.00	1.2	0.00002075	1.502-00	1.20	1.17
26	exp1	0.96	1.24	1.06	1,19	0.00024864	1.55E-06	1.17	1,12
	exp3	0.86	1.42	1.29	1.35		1.86E-06	1.10	1.05
30	exp5	0.9	1.67	1.46	1.49	0.0002331	2.16E-06	1.13	1.01
31	exp7	0.81	1.35	1.12	1.13	0.00020979	1.64E-06	1.21	1,01
32	exp9	0.95	1.65	1.39	1.53	0.00024605	2.03E-06	1.19	1.10
_	exp11	0.91	1.37	1.3	1.35	0.00023569	1.90E-06	1.05	1.04
	exp13	0.9	1.78	1.58	1.68	0.00023303	2.31E-06	1.13	1.06
	exp15	0.87	1.29	1.12	1.17	0.00022533	1.64E-06	1.15	1.04
	exp15	0.87	1.48	1.12	1.42	0.00022533	2.04E-06	1.06	1.04
	exp17	0.69	1.61	1.42	1.42	0.00023359	2.07E-08	1.13	1.04
38	exp19	0.89	1.31	1.42	1.22	0.00023031	1.75E-06	1.09	1.02
39	exhc I	0.91	1.31	1.2	1.22	0.00023369	1./3E-06	1.09	1.02
_	exh2	1.23	1	0.62	0.86	0.00031466	6.99E-07	1.61	1.42
41	exh4	1.4	1.26	0.62	1.15	0.00031488	1.16E-06	1.60	1.44
42	exh6	1.29	1.09	0.95	1.15	0.00033024	1.38E-06	1.15	1.44
43	exh8	1.05	1.28	1.09	1.02	0.00033024	1.58E-06	1.13	1.02
44		1.05	1.28	1.09	1.11	0.0002688	1.85E-08	1.12	1.02
45	exh10	1.28	1.28	0.92	1.26	0.00032788	1.83E-08	1.12	1.11
			1.38	<del></del>				<del></del>	1.16
46	exh14	1.31		0.81	1.03	0.00033536	1.17E-06	1.70	
47	exh16	0.82	1.08	0.97	1.02		1.41E-06	1.11	1.05
48	exh16	1.19	1.41	1.16	1.27	0.00030464	1.68E-08	1.22	1.09
49	exh20	1.27	1.34	1.03	1.17	0.00032512	1.49E-06	1.30	1.14
50	exh22	1.21	1.27	0.99	1.16	0.00030976	1.44E-08	1.28	1.17



											- F			q	H		1		J F	
		A	В		(		D		E				-							
1		M15.X								-			-							
2											(m)		ho	(m)	gam	1 ge	m2			_
3	stro	ke	b tic	ks	h1	ticks	no ti	icks h	2 110	KS D	(m)	5E-04	+	38E-06		1.71	1.4	11		
4	int			.95		6.34		3.71		22		4E-04	1	8.60E-06		1.22	1.1	3		
5	int		1	1.6		5.71		1.69		26	4.1	9E-04		7.26E-06		1.52	1.2	22		
6	int	_		.85		7.61		5.01		.11		7E-04	-	5.09E-06		1.59	1.2	26		_
7	int			1.84		5.59		3.51		.49			1	6.02E-06		1.71	1.	24		_
8	int			1.94		7.09		4.15		.13		2E-04		6.42E-06		1.49	1.	34		
9	int			1.62		6.6		4.43		.94		9E-04	-	5.97E-0		1.55	1.	51		
10	-			2.08		6.38		4.12		.24		9E-04	-	5.76E-0		1.67	1.	74		
11	_			2.39		7.43		3.97		.92				5.23E-0	-	1.66	1.	41		
12	-			1.99		6.06		3.61		.09		15E-0		6.08E-0		1.32	1.	17		
	ini			1.58	3	5.52		4.19		.89		09E-0		5.89E-0		1.61	1.	.16		
14			1	1.7	7	6.53		4.06	4	1.72	4.4	40E-0	-	3.002						
15	_		-								-	1050	4	4.50E-0	6	1.79	1	.32		
		mp2		1.90	3	5.56		3.1		4.06		13E-0	_	5.51E-0	6	1.39	1	.13		
		mp4		1.6		5.28	1	3.8		4.28		35E-0		5.00E-0		1.31	1	.08		
11		mp6		1.7	-	4.51		3.45		3.72	-	45E-0		5.41E-0		1.32	1	.18		
		mp8		1.7	_	4.93	3	3.73	_	4.4	-	43E-0		6.28E-0		1.21	1	.12		
		mp10		1.8	6	5.22	2	4.32		4.84	-	87E-0		5.08E-0		1.37	1	.16		
2	1 6	mp12		1.8	_	4.8	3	3.5		4.05		.69E-0		5.22E-0		1.56	1	.13		
	2 00	mp14	-	1.9		5.6	3	3.6	-	4.08	-	.13E-0		4.83E-	-	1.41	1	1.14		
14	2 0	omp16		1.6		4.6	9	3.33		3.8		.62E-0		4.96E-		1.58	•	1.14		
2	3 00	omp16		1.8		5.4	4	3.42	2	3.9	-	.82E-		4.63E-		1.76		1.62		
		omp20		2.1		5.6	3	3.19	9	5.18	-	.65E-		5.16E-	06	1.64		1.38		
		omp22		2.0		5.8	5	3.56	6	4.92	2 5	.36E-	04	5,102-	-					
		omper			-						1-		24	5.61E-	0.6	1.37		1.26		
	7	xp2	-	1.6	36	5.4	6	4.0	1	5.15		.62E-		5.51E-		1.39		1.26		
		хрв		1.		5.2	9	3.	8	4.79	-	.56E-		4.60E		1.31		1.15		
		хрв		1.4		4.3	4	3.3	_	3.6		3.78E-		5.47E		1.14		1.13		
		xp10	_	_	32	4	.3	3.7	7	4.2	_	3.42E		4.38E		1.51	-	1.28		
		xp12	-		84	4.5	6	3.0	2	3.8	-	4.77E		5.84E		1.39	+	1.20		
- 13	2	× 14			83	5.6	31	4.0	3	4.8	-	4.74E		4.84E		1.61	_	1.24		
		exp14			78	5.3		3.3		4.1	-	4.61E		5.00E		1.49	-	1.38		
	_				89	5.	15	3.4	5	4.7	_	4.90E		4.99E	-06	1.30	_	1.18		
		exp20 exp22			79	4.		3.4	14	4.0	)5	4.64E	-04	4.88	00		1			
	3 7	expzz												3		b (m)	ho	(m)	gam1	gam2
		stroke		1	- 1	x 2	×	3	у.		_ y:		- 4.0	у3		0.000		E-06		
		exh1	^	18	.02	16.	28	16.4	48	6.6			5.16		34	0.000		E-06		
- 1	_				.96	16.		16.		7.3			4.97		7.42	0.000		BE-06	1.47	
-		exh3			.98		3.3	18.		8.			5.96		5.9		5	5E-06	1.37	
-	41				.04	16	34	16.	53	7.3			5.27		8.04			5E-06		
-	42	exh7			5.9		28	16.	46		98		5.4		5.84	0.000	_	5E-06		
-	43	exh9			.86		.16	16	3.4		94		5.02	-	6.36		-	4E-0		
		exh11			.81		.18	16.	37		81		4.26		6.25			4E-0		
		exh13			5.74	-	6.1	10	6.3		73		4.26	-	6.7		-	8E-0		8 1.2
		exh15			5.74	+	.09	16	.25		.04		5.5			0.000		5E-0	6 1.7	
		exh1			5.92	1	.31	1	6.5		.52		4.77		7.69			5E-0		8 1.5
	48				5.76		.23		.42	10.	.55		5.00	В	7.69	0.000	-			
	49	exh2	1	1	5.70	, , ,														



			В	_	c	D		E		F		G	Н		1	J	-	
	A		B		-										-+			
	SBPM	130.X												1 gar	-2			
2			Alaka	h1	ticks	ho t	icks	n2 tic	db (	m)	ho (	(m)	gam		1.06			
	strok	e b	41-1-1	n ı	2.82	2	.06	2.2	1 0	.0002/195		3.02E-06		36	1.50			_
4	int2		1.05		2.42		.52	2.20	3 0	.00040922		2.20E-06	_	59	1.09			
	int4		1.58	-	2.79		2.06	2.2	7 0	.00032893		3.02E-06		34	1.24			_
6	inte		1.27		2.31		1.53	1.8	9 0	.00035483		2.22E-06	+	.51				
7	int8	_	1.37		-		1.07	1.		0.0003626	3	1.55E-06	_	.73	1.31			
8	int1		1.4	-	1.85	-	1.37	2.1	5 0	.00044548	3	1.99E-06	-	.92	1.57			
9	int1	2	1.72		2.63		1.37	1.7	9 (	.00041958	3	1.99E-06	-	.37	1.31			
10	int1	4	1.62	+	1.66	-	1.43	1.5	0 (	.00033411		2.07E-06	-	.21	1.11			
11	int1	6	1.29	1	1.73	+		1.8	2	0.00025382	2	2.55E-06		.15	1.03			
12	Int1	8	0.98	-	2.03	+	1.76	1.5	_	0.0002667		2.18E-06		.19	1.02			
13	int2	0	1.03	_	1.79		1.5	1.6		0.0002641		2.00E-0	3 1	.41	1.18			
	int2		1.02	2	1.94	4-	1.38	1.0	3	0.00020	-							
15						-		0.4	-	0.0004428	0	2.67E-0	6 1	.59	1.16			
	com	1p1	1.7		2.92		1.84	2.1		0.0003269	3	2.44E-0		1.22	1.05			
17	com	103	1.2	7	2.05		1.66	+		0.0003200		1.75E-0		1.83	1.23	1		
18			1.6	3	2.22		1.21		19	0.0004221	9	2.03E-0		1.39	1.24			
19	_		1.4	2	1.9		1.4	-	_	0.0003677		3.20E-0	_	1.35	1.17			
20	_		1.7	8	2.9	8	2.21					2,49E-0	-	1.36	1.22			
21	COL	np11	1.4	6	2.3	4	1.72		.1	0.0003833		2.62E-0		1.49	1.23	3		
2 2	COL	np13	1.7	6	2.	7	1.81			0.0004558	-	2.65E-0		1.16	1.08	3		
23	_	np15	1.0	-	2.1	3	1.83		98	0.0002771		1.73E-0	-	1.91	1.56	3		
2		np17	1.7		2.2	7	1.11		86	0.0004636		2.33E-0		1.51	1.21	1		
2		np19	1,6	_	2.4	3	1.6		95	0.0004325	03	2.26E-		1.39	1.25	5		
2		mp21		.4	2.1	9	1.5	7 1.	96	0.00036	26	2.202-	-	1100				
2		IIDZ I							-		-	2.04E-	06	1.25	1.1	8		
	8 ex	21	1.2	24	1.7	76	1.4		66	0.000321	16	2.02E-		1.35	1.2	1		
			1.5		1.8	37	1.3		.68	0.000354	83	1.19E-		1.56	1.1	7		
	9 ex		0.9		1.2	28	0.8	2 0	.96	0.000246		1.91E-		1.58	1.1			
			1.0		2.0	90	1.3		.55	0.000277	13			1.40	1.2			
	1 ex		1.		1.4		1.0	6 1	.29	0.000339	29	1.54E-		1.42	1.1			
3	2 ex	p9		26		73	1.2	2 1	.43	0.000331	52	1.77E-		1.27	1.0			
3	3 ex	P11		07		81	1.4	13	1.5	0.000277	113	2.07E-		1.29	1.0			
3	4 ex	(P13		02		97	1.5	53 1	.67	0.000264	116	2.22E		1.44	1.2			
	5 ex			16		31	0.9	91 1	.11	0.000300	)44	1.32E	-00	1.70	1.3			
		(p17		26		21	0.	71 (	0.97	0.000326	334	1.03E		1.51	1.2			
_		(p19		.06		68	1.		1.33	0.000274	454	1.61E	-08	1.51	1	-		
	_	xp21	1	.00		-							+:	()	ho (m	1	gam1	gam2
	3 9		1		x2		(3	y 1		y 2		y3		o (m)			1.95	1.3
L-	10 s		x1	07		.14	16.		2.53		1.3		1.7	5E-04	1E-		1,80	1.2
	_	xh2		.87		.04	16.		1.91	-	.06			4E-04			1.54	-
-	_	xh4		5.8		.09	18.		2.31	-	1.5	1	.91	4E-04			1.49	-
		xh8		.87		.19	16.		2.41		1.62		1.8	4E-04	-		1.54	-
-		xh8		.99	-	6.2		36	2.9		1.86		2.08	4E-04		_	1.41	
		xh12		.98	-	.27		.46	3.4		2.42		2.95	4E-04			1.79	
		xh14		3.06	-			.36	2.		1.82		2.19	5E-04	2E-		1.78	
	47 e	xh16		5.89	-	.15			3.		2.08		2.82	5E-04	4 2E			_
	48	xh18		5.71	-	3.01		.21	3.1	-	1.98		2.38	5E-0	4 2E	-08	1.60	1. 1.1
-	49	exh22	15	5.69	15	5.93	16	.15	3.1	,								



	A	В	С	D	E	F	G	Н		J	K
1	SBPS15	.X									
2											-
3	stroke	b ticks	h1 ticks	ho ticks	h2 ticks	b (m)	ho (m)	gam1	gam2		
4	int2	1.23									
	int4	1.9					1,41E-06				
6	int6	1.56				0.00040922				•	
7	int10	1.7							<u> </u>	-	
8	int12	1.52	2.07	1.18							
9	int16	1.26		1.42						-	-
	int16	1.29				0.00033411	2.02E-06				
	int20	1.69					1.91E-06				
	int22	1.88	1.97	0.94		0.00043512	1.36E-06			-	
13		11.00	1107	0.0		0.000.00.12		2.10	1.70		
	comp1	1.71	2.06	1.19	1.77	0.00044289	1.73E-06	1.73	1.49		
	comp3	1.85	2.08								
	comp5	2.03	2.98			<del></del>	2.20E-06				
	comp7	1.48				0.00038332	2.31E-06		<del></del>		
	comp9	2			2.62	0.000516	2.64E-06				
	comp11			1.8		0.00060865					
	comp13		4.69								
	comp15						1.52E-06				
	comp17		2.08		1.65	0.00035224	2.13E-06				
_	comp19		2.08		1.79	0.00040404		-		-	
	comp21		2.16		1.65	0.00036001	2.15E-06				
25	COMPLI	1.00	2.10	11.40	1.00	0.0000000	202 00	1.40	1.20		
	exp1	1.41	2.08	1.21	1.76	0.00036519	1.75E-06	1.72	1.45		-
27	ехр3	1,17	2.17	1.28			1.86E-06				
	exp5	1.32	1.7	1.2		0.00034186	1.74E-06				
	exp7	1.24	1.52			0.00032116	1.51E-06	1.46		-	
	exp9	1.63	1.96			0.00042217			-	-	
	exp11	1.42	1.7	1.03		0.00036778	1.49E-06				
	exp13	1.21	2.15	1.19	1.42	0.00031339				1	-
	exp15	1.69	1.7	0.88	1.49	0.00043771	1.28E-06			-	
	exp17	1.42	2	1.22		0.00036778	1.77E-06			-	
	exp19	1.42	2.08			0.00036778	1.49E-08				
	exp21	1.4	1.42	0.69		0.0003626	1.29E-06				
37	CAPET			0.00		0.0000020	1.202 00		1101		
	stroke	x 1	x2	x 3	y 1	y2	у3	b (m)	ho (m)	gam1	gam2
	exh2	15.75	16.07	16.22	2.04	0.8		0.0005		2.55	
	exh4	15.7	15.92	16.12	2.59	1.55		0.0004			1.43
	exh6	15.71	16	16.18	3.24	1.2		0.0005			1.35
	exh6	15.88	15.98	16.16	3.33	0.81		0.0005		4.11	1,52
	exh10	15.77	16.02	16.22	2.39	0.94		0.0005			1.49
	exh12	15.88	18.01	16.2	4.03	1,38		0.0005			1.46
	exh14	15.71	16.04	16.2	2.99	1.27		0.0005			1.30
	exh16	15.84	16.09	16.27	2.32	1.4		0.0003			1.66
	exh18	15.71	15.9	16.09	2.15	1.5		0.0004			1.25
	exh20	15.79	16.09	16.24	2.17	1,37	The state of the s	0.0005			1.34
	exh22	15.79	16.02	16.21	2.8	1.56		0.0005		1.79	1.14
48	0 X1122	13.74	10.02	10.21	2.8	1.56	1./8	0.0005	20-06	1./9	1.14



	Α	В	C	D	E	F	G	Н	1	J	K
1	SBPS30.	X									
2											
3	stroke	b ticks	h1 ticks	ho ticks	h2 ticks	b (m)	ho (m)	gam1	gam2		
4	int3	1.34	1.7	1.22	1.56	0.00034706	1.77E-06	1.39	1.30		
5	int5	1.29	2.38	1.46	1.75	0.00033411	2.12E-06	1.63	1.20		
6	Int7	1.04	1.9	1.02	1.38	0.00026936	1.48E-06	1.66	1.35		
7	int9	1.35	1.7	1.06	1.45	0.00034965	1.57E-06	1.57	1.34		
8	int13	1.18	1.42	1.05	1.24	0.00030562	1.52E-06	1.35	1.18		
9	Int15	1.18	1.3	0.91	1.16	0.00030562	1.32E-06	1.43	1.27		
10	Int17	1.38	1.6	1.18	1.48	0.00035742	1.71E-08	1.36	1.25		
11											
	comp2	1.34	1.37	0.93	1.18	0.00034706	1.35E-06	1.47	1.27		
	comp4	1.78	1.83	0.96	1.42	0.00046102	1.42E-06	1.87	1.45		
	comp6	1.21	1.02	0.73	0.97	0.00031339	1.06E-06	1.40	1.33		
	comp8	1.61	1.7	1.08	1.4	0.00041699	1.54E-06	1.60	1.32		
	comp10	1.82	1.58	0.74	1.23	0.00047138	1.07E-06	2.14	1.66		
	comp12	1.68	1.36	0.65	1.07	0.00043512	9.43E-07	2.09	1,65		
	comp14	1.7	1.52	0.88	1.14	0.0004403	1.28E-06	1.73	1,30		
	comp16	1.69	2	0.9	1.4	0.00043771	1.31E-06	2.22	1.56		
	comp18	1.42	1.52	1.2	1.5	0.00036776	1.74E-06	1.27	1.25		
	comp20	1.73	1.7	1.06	1.39	0.00044807	1.54E-06	1.60			
	comp22	1.41	1.47	1.06	1.19	0.00036519	1.54E-08	1.39	1.12		
23	COMPEL	11	1,-7,	1.00	11.10	0.00000010	1.042-00	1.00			
	exp2	1.2	1.4	1.15	1.28	0.0003108	1.67E-06	1.22	1.11		
25	exp4	1.38	1.2	0.71	0.99	0.00035742	1.03E-06	1.69	1.39		
	exp6	1.16	1.49	1.04	1.19	0.00030044	1.51E-06	1.43	1.14		
	exp6	1.37	1.28	0.6	1.13	0.00035483	1.16E-06	1.60	1.25		
	exp10	1.21	1.96	1.6	1.76	0.00031339	2.32E-06	1.24	1.10		
	exp12	1.71	1.52	0.8	1.43	0.00044289	1.16E-06	1.90	1.79		
	exp14	1.69	1.5	0.57	1.39	0.00043771	8.27E-07	2.83	2.44		
	exp16	1.69	1.43	0.7	1.4	0.00043771	1.02E-06	2.04	2.00		
	exp18	1.32	1.32	0.73	1.09	0.00034188	1.06E-06	1.81	1.49		
	exp20	1.32	1.6	1.3	1.45	0.00034188		1.23			
	exp22	1.26	1.27	0.7	1.05	0.00032634	1.02E-06	1.81	1.50		
35	pec		,,_,	0.17		2.00002004	1.022-00				
	stroke	x 1	x 2	x3	y 1	y2	y3	b (m)	ho (m)	gam1	gam2
37	exh1	15.69	15.99	16,13	2.01	1.04	1.64	0.00044		1.93	1.58
	exh3	15.85	15.98	16.18	1.42	0.85	1.31	0.00033	8.5E-07	1.67	1.54
_	exh5	15.65	15.92	16.08	1.95	1.06		0.00033		1.84	1.38
	exh7	15.61	15.92	16.04	2.43	1.12		0.00043	1.12E-06	2.17	
41	exh9	15.49	15.72	15.87	2.92	1.75	1.9	0.00036	1.75E-06	1.67	1.09
_	exh11	15.49	15.72	16.12	1.66	1.75	1.35	0.00036	0.000001	1.86	1.35
		15.71			2.02	0.8		0.00044	8E-07	2.53	
	exh13		15.97	18.15						1.65	1.21
	exh15	15.72	15.97	16.15	2.17	1.17	1.41	0.00043			
4.5	exh17	15.6	15.66	16.05	2.27	1.24	1.54	0.00045	1.24E-06	1.83	1.24



	A	В	С	D	E	F	G	Н	1	J	K
1	SMCM10F										
2											
3	stroke	x1	x2	x3	y 1	y2	y 3	b (m)	ho (m)	gam1	gam2
4	int1	-15.04	-14.88	-14.69	2.08	1.42	2.05	0.00035	0.00000142	1.46	1.44
5	int3	-15.18	-14.94	-14.73	3.13	2.14	3.26	0.00045	0.00000214	1.46	1.52
6	int5	-15.14	-14.92	-14.78	2.82	1.98	2.71	0.00038	0.00000198	1.42	1.37
7	int7	-15.19	-15.02	-14.86	2.65	2.25	2.41	0.00033	0.00000225	1.18	1.07
8	int9	-15.18	-14.99	-14.72	3.18	1.93	3.14	0.00048	0.00000193	1.65	1.83
9	int11	-15.13	-14.92	-14.84	2.98	2.28	2.42	0.00029	0.00000228	1.31	1.06
10	int13	-15.11	-14.89	-14.76	2.52	1.92	2.4	0.00035	0.00000192	1.31	1.25
11	int15	-15.11	-14.94	-14.74	2.44	1.51	2.34	0.00037	0.00000151	1.62	1.55
12											
13	comp2	18.71	18.95	17.14	2.84	1.93	2.38	0.00043	0.00000193	1.47	1.23
14	comp4	16.88	16.89	17.07	2.13	1.38	2.08	0.00039	0.00000136	1.57	1.51
15	comp6	16.84	16.89	17.06	2.44	1.53	2.08	0.00042	0.00000153	1.59	1.38
16	comp8	18.88	18.91	17.09	2.47	1.58	2.12	0.00041	0.00000158	1.58	1.34
17	comp10	18.7	18.99	17.17	3.19	1.84	2.63	0.00047	0.00000184	1.73	1.43
18	comp12	16.58	16.97	17.13	5.01	1.91	3.16	0.00055	0.00000191	2.82	1.65
19	comp14	16.65	18.91	17.09	2.43	1.48	1.75	0.00044	0.00000148	1.88	1.20
20											
21	pwr2	-15.23	-15.07	-14.81	1.15	0.99	2.22	0.00042	0.00000099	1.16	2.24
22	pwr4	-15.3	-15.12	-14.94	1.61	1.03	1.8	0.00036	0.00000103	1.58	1.55
23	pwr6	-15.33	-15.18	-15	1.8	0.93	1.34	0.00033	0.00000093	1.72	1.44
24	pwr8	-15.29	-15.12	-14.95	1.06	0.56	1.17	0.00034	0.00000056	1.89	2.09
25	pwr10	-15.3	-15.11	-14.95	1.4	0.88	1.43	0.00035	0.00000088	1.59	1.63
26	pwr12	-15.26	-15.07	-14.91	1.35	1	1.38	0.00035	0.000001	1.35	1.38
27	pwr14	-15.3	-15.1	-14.95	1.59	1.28	1.61	0.00035	0.00000128	1.24	1.26
28											
29	exh1	18.73	16.94	17.06	1.8	1.35	1.42	0.00033	0.00000135	1.19	1.05
30	exh3	18.74	16.98	17.1	2.06	1.4	1,81	0.00036	0.0000014	1.47	1.29
31	exh5	16.67	16.93	17.1	2.86	1.47	1.96	0.00043	0.00000147	1.81	1.33
32	exh7	16.79	17.02	17.15	2.13	1.38	1.94	0.00038	0.00000138	1.54	1.41
33	exh9	16.7	17.01	17.14	2.78	1.7	2.13	0.00044	0.0000017	1.64	1.25
34	exh11	16.77	16.94	17.11	1.78	1.48	1.77	0.00034	0.00000148	1.20	1.20
35	exh13	16.78	16.98	17.14	2.2	1.88	2.18	0.00036	0.00000168	1.31	1.30
38	exh15	18.77	16.95	17.12	1.97	1.6	2.01	0.00035	0.0000016	1.23	1.28



	A	В	C	D	E	F	G	н	i	J	K
1	SMHS10F	1			,						
2		-		_							†
3	stroke	x1	x2	x 3	y 1	y 2	y 3	b (m)	ho (m)	gam1	gam2
4	int1	-14.78	-14.62	-14.51	2.25	1.76	1,91	0.00027	0.00000176	1.28	1.09
5	int3	-14.79	-14.58	-14.34	2.85	1.93	2.81	0.00045	0.00000193	1.48	1.46
6	int5	-14.83	-14.83	-14.47	2.58	1.74	2.04		0.00000174	1.48	1.17
7	int7	-14.78	-14.58	-14.34	2.98	1.88	2.73	0.00044	0.00000188	1.59	1.45
8	Int9	-14.76	-14.58	-14.37	2.12	1.58	2.18	0.00039	0.00000158	1.34	1.37
9	int11	-14.69	-14.5	-14.35	2.64	2.23	2.81	0.00034	0.00000223	1.18	1.17
10	int13	-14.66	-14.48	-14.4	2.46	2.1	2.28	0.00026	0.0000021	1.17	1.09
11	Int15	-14.77	-14.6	-14.48	2.86	2.29	2.41	0.00029	0.00000229	1.25	1.05
12											
13	comp2	15.3	15.47	15.64	1.21	0.8	0.93	0.00034	0.0000008	1.51	1,16
14	comp4	15.33	15.51	15.69	1.08	0.51	1.08	0.00038	0.00000051	2.08	2.08
15	comp8	15.38	15.54	15.71	1.57	1.14	1.54	0.00035	0.00000114	1.38	1,35
16	comp8	15.18	15.45	15.65	2.01	0.7	1,3	0.00047	0.0000007	2.87	1.88
17	comp10	15.18	15.45	15.63	2.01	0.88	1.31	0.00045	0.00000088	2.28	1.49
18	comp12	15.3	15.56	15.74	1.7	0.88	1.33	0.00044	0.00000068	2.50	1.98
19	comp14	15.39	15.56	15.75	1.24	0.87	1.11	0.00038	0.00000087	1.85	1.88
20											
21	pwr2	-15.15	-14.99	-14.82	0.68	0.52	0.83	0.00033	0.00000052	1.31	1.80
22	pwr4	-15.34	-15.17	-15.04	1.43	1.05	1.23	0.0003	0.00000105	1.36	1.17
23	pwr6	-15.27	-15.09	-15	1.51	1.15	1.31	0.00027	0.00000115	1.31	1.14
24	pwr8	-15.05	-14.87	-14.73	0.88	0.58	0.79	0.00032	0.00000058	1.52	1.38
25	pwr10	-15.28	-15.1	-15.01	1.58	1.13	1.14	0.00027	0.00000113	1.40	1.01
26	pwr12	-15.18	-15.03	-14.94	1.06	0.85	0.88	0.00024	0.00000085	1.25	1.04
27	pwr14	-15.22	-15.05	-14.89	1.07	0.65	0.87	0.00033	0.00000065	1.65	1.34
28											
29	exh1	15.35	15.5	15.68	1.38	0.81	1.35	0.00033	0.00000081	1.70	1.87
30	exh3	15.33	15.5	15.69	1.66	1.08	1.69	0.00038	0.00000108	1.54	1.56
31	exh5	15.37	15.57	15.75	1.95	1.38	1.49	0.00038	0.00000138	1.41	1.08
32	exh7	15.35	15.51	15.66	1.89	1.36	1.59	0.00031	0.00000136	1.39	1.17
33	exh9	15.26	15.43	15.59	1.37	0.96	1.16	0.00033	0.00000096	1.43	1.21
34	exh11	15.3	15.45	15.63	2.05	1.52	1.89	0.00033	0.00000152	1.35	1.11
35	exh13	15.32	15.59	15.76	2.15	0.81	1.25	0.00044	0.00000081	2.65	1.54
	exh15	15.31	15.49	15.67	1,47	1,11	1.43		0.00000111	1,32	



	A	В	c	D	E	F	G	н		J	K
1	SMHS20F										
2											
3	stroke	x 1	x2	x3 y	y 1	y 2	y 3	b (m)	ho (m)	gam1	gam2
4	int1	-16.75	-16.58	-16.43	0.98	0.7	0.96	0.00032	0.0000007	1.40	1.37
5	int3	-16.73	-16.57	-16.47	1.14	0.82	1	0.00026	0.00000082	1.39	1.22
6	int5	-16.67	-16.48	-16.35	0.77	0.62	1.01	0.00032	0.00000062	1.24	1.63
7	int7	-16.73	-16.54	-16.45	1.15	0.85	0.89	0.00028	0.00000085	1.35	1.05
8	int9	-18.66	-16.51	-16.35	0.96	0.78	1.08	0.00031	0.00000078	1.23	1,38
9	int11	-16.82	-16.66	-16.54	0.74	0.38	0.56	0.00028	0.00000038	1.95	1.47
10	int13	-16.78	-16.82	-16.55	0.7	0.59	0.68	0.00023	0.00000059	1.19	1.15
11	int15	-16.23	-16.02	-15.89	0.75	0.5	0.8	0.00034	0.0000005	1.50	1.60
12	int17	-18.32	-16,16	-16.07	0.92	0.76	0.82	0.00025	0.00000076	1.21	1.08
13	int19	-16.72	-16.55	-16.47	1.13	0.9	1.03	0.00025	0.0000009	1.26	1.14
14	int21	-16.4	-16.22	-16.14	0.89	0.6	0.61	0.00026	0.0000006	1.48	1.02
15	int23	-16.3	-16.1	-15.96	0.71	0.52	0.71	0.00034	0.00000052	1.37	1.37
16	int25	-16.84	-16.7	-16.58	1.17	0.82	1.02	0.00026	0.00000082	1.43	1.24
17	int27	-18.55	-16.37	-18.21	0.79	0.49	0.66	0.00034	0.00000049	1.61	1.35
18											
19	comp2	15.01	15.15	15.34	1.01	0.73	0.92	0.00033	0.00000073	1.38	1.26
	comp4	15.05	15.22	15.37	1	0.77	0.97	0.00032	0.00000077	1.30	1.26
	comp6	14.97	15.16	15.3	1.16	0.83	1.07	0.00033		1.40	1.29
	comp8	14.92	15.13	15.28	1.42	1.07	1.44	0.00036	0.00000107	1.33	1.35
23	comp10	14.75	14.93	15.08	1.19	0.86	1	0.00033		1.38	1.16
24	comp12	14.93	15.11	15.28	1.33	0.99	1.28	0.00035	0.00000099	1.34	1.29
25	comp14	15.07	15.23	15.37	1.29	0.95	1.08	0.0003	0.00000095	1.36	1.12
	comp16	15.05	15.14	15.3	0.65	0.56	0.7	0.00025	0.00000058	1.16	1.25
	comp18	15.02	15.14	15.31	1.1	0.9	1.05	0.00029	0.0000009	1.22	1.17
	comp20	14.88	15.06	15.21	1.33	1.08	1.31	0.00033	0.00000108	1.23	1.21
	comp22	15.04	15.18	15.33	1.38	1.09	1.18	0.00029	0.00000109	1.27	1.08
30	comp24	15.1	15.23	15.38	1.16	0.9	0.97	0.00028	0.0000009	1.29	1.08
31	comp26	14.97	15.13	15.3	1.26	1.12	1.12	0.00033	0.00000112	1.13	1.00
32	comp28	14.94	15.13	15.28	0.96	0.69	0.8	0.00034	0.00000069	1.39	1.16
33											
	pwr2	-15.23	-15.09	-15	0.64	0.4	0.44	0.00023	0.0000004	1.60	1.10
	pwr4	-15.47	-15.31	-15.22	0.83	0.72	0.77	0.00025	0.00000072	1.15	1.07
	pwr6	-15.39	-15.22	-15.15	0.6	0.45	0.46	0.00024	0.00000045	1.33	1.02
37	pwr8	-15.44	-15.31	-15.22	0.68	0.56	0.66	0.00022	0.00000056	1.21	1.16
38	pwr10	-15.29	-15.15	-15.05	0.9	0.6	0.78	0.00024	0.0000006	1.50	1.30
39	pwr12	-15.07	-14.89	-14.81	0.76	0.51	0.61	0.00026	0.00000051	1.49	1.20
40	pwr14	-15.41	-15.22	-15.11	0.67	0.57	0.71	0.0003	0.00000057	1.18	1.25
-	pwr16	-15.53	-15.38	-15.28	0.35	0.16	0.22	0.00025	0.00000016	2.19	1.38
	pwr18	-16.13	-15.97	-15.88	0.7	0.46	0.48	0.00025	0.00000048	1.52	1.04
	pwr20	-15.34	-15.18	-15.02	0.68	0.54	0.79	0.00032	0.00000054	1.22	1.48
-	pwr22	-15.33	-15.19	-15.1	0.67	0.59	0.62	0.00023	0.00000059	1.14	1.05
45	pwr24	-15.35	-15.21	-15.04 -15.24	0.58	0.46	0.8	0.00031	0.00000046	1.26	
46	pwr26 pwr28	-15.49 -15.5	-15.34 -15.34	-15.24	0.74	0.58 0.51	0.6 0.87	0.00025 0.00031	0.00000058	1.28	1.03
48	pwize	-15.5	-15.54	-15.19	0.00	0.51	0.67	0.00031	0.00000031	1.33	1,31
	auhd	14.00	4 F OF	45 47	0.00	0.05	0.00	0.00024	0.0000000	1.05	1.04
	exh1	14.93	15.05	15.17	0.89	0.85	0.88	0.00024	0.00000085	1.05	1.04
_	exh3	14.52	14.67	14.83	1.41	0.97	1.2	0.00031	0.00000097	1.45	1.09
	exh5	14.69	14.87	14 03	1.34	1.1 0.64	1.2	0.00031	0.0000011 0.0000064	1.22	
	exh7	14.61		14.93	0.99	0.88	0.76	0.00032	0.00000088	1.39	
	exh9		14.93	15.1	1.22	0.88	1.11	0.00032		1.44	
	exh11	14.77		15.1	1.01		0.88	0.00033		1.52	1.09
	exh13	14.52	14.71		1.23	0.81		0.00033			
_	exh15	14.9	15.01	15.16	0.48	0.36	0.56			1.33	
	exh17	14.78	14.96	15.12	0.91	0.64	0.84	0.00034		1.42	
	exh19	14.82	15.02	15.18	1.62	1.13	1.49	0.00034	0.00000113	1.43	
	exh21	14.81	14.96	15.12	1.24	0.99	1.12	0.00031	0.00000099	1.25	
	exh23	14.78	14.89	15.01	0.99	0.93	0.94	0.00023	0.00000093	1.06	
_	exh25	14.77	14.92	15.09	1.41	1.25	1.41	0.00032	0.00000125	1.13	1.13
04	exh27	14.87	15.01	15.17	1.12	0.81	1.08	0.0003	0.00000081	1.38	1.33



	A	В	С	D	E	F	G	Н	1	J	ĸ
1	SMHS25H							1			
2			)			İ					-
3	stroke	x 1	x 2	x3	y 1	y 2	у3	b (m)	ho (m)	gam1	gam2
4	int1	-15.51	-15.35	-15.26	1.41	1.12	1.17	0.00025	0.00000112	1.26	1.04
5	int3	-15.19	-15.06	-14.96	0.97	0.79	0.83	0.00023	0.00000079	1.23	1.05
6	int5	-14.69	-14.55	-14.46	1.16	1.02	1.05	0.00023	0.00000102	1.14	1.03
	int7	-14.94	-14.62	-14.72	0.97	0.76	0.66	0.00022	0.00000076	1.26	1.16
8	int9	-15.04	-14.67	-14.79	1.27	1.01	1.09		0.00000101		
9	int11	-14.9	-14.73	-14.63	1.42	1.17			0.00000117	-	1.09
	int13	-14.93	-14.6	-14.72	0.66	0.6		<del></del>	0.0000006		<del></del>
	int15	-14.8	-14.69	-14.58	0.91	0.63			0.00000063	· · · · · · · · · · · · · · · · · · ·	1.10
$\overline{}$	int17	-15.14	-15	-14.89	1.38	1.16			0.00000116		
	int19	-15.27		-15.01	1.29	1.08		0.00026			
_	int21	-15.17	-15	-14.9	1.24	0.99			0.00000099		
-	int23	-15.13	-14.96	-14.86	1,19	1.01		0.00027	0.00000101	+	
	int25	-15.03	-14.89	-14.79	1,1	0.91		<del></del>	0.00000091		1.15
	int27	-15.18	-15,04	-14.94	1.41	1.23	1.33	0.00024	0.00000123	1.15	1.06
18	comp2	14.51	14.66	14.64	1.22	0.63	1.02	0.00033	0.00000063	1.47	1.23
_	comp2	14.04	14.66	14.36	1.57	1.43					1
	comp6	14.84	14.93	15.07	1.17	1.01	1.13	<del></del>			-
	comp8	14.65	15.02	15.16	1.72	1.39			0.00000139	+	1
	comp10	14.87	15.04	15.17	1.25	0.94			0.00000094		
	comp12	14.88	15.05	15.21	1.51	1.09	<del></del>	0.00033			
	comp14	14.86	15.04	15.2	0.67	0.54			0.00000054		
	comp16	14.63	14.94	15.06	1.03	0.66	1.06	0.00025	0.00000066	1.20	
_	comp18	14.94	15.12	15.26	1.21	0.92	1.14	0.00032	0.00000092	1.32	1.24
26	comp20	14.65	15.01	15.1	1.31	0.97	1.06	0.00025	0.00000097	1.35	1.09
29	comp22	14.66	15.03	15.17	1.72	1.45	1.66	0.00031	0.00000145	1.19	1.16
	comp24	14.8	14.95	15.09	0.92	0.69	0.61		0.00000069	<del></del>	
	comp26	14.75	14.85	14.98	1.05	0.9	+		0.0000009	+	-
	comp28	14.44	14.62	14.76	1.13	0.76	1.03	0.00032	0.00000076	1.49	1.36
33											
_	pwr2	-15.23	-15.07	-14.69	1.13	0.64			0.00000084		
	pwr4	-15.44	-15.26	-15.19	0.96	0.69		<del> </del>		<del></del>	
_	pwr6	-15.01	-14.87	-14.77	1.17	1.05					1.11
37	pwr8	-15.04	-14.68	-14.76	0.77	0.6	<del></del>	<del></del>	0.0000006		
	pwr10 pwr12	-15.54 -15.45	-15.41 -15.29	-15.31 -15.21	0.71 1.26	1.09		0.00023	<del></del>		
	pwr14	-15.43	-14.99	-14.64	0.79	0.5				+	
_	pwr16	-14.9	-14.73	-14.57	1.01	0.79		<del></del>	<del></del>		
	pwr18	-15.12	-14.75	-14.66	0.93	0.66	+	+	0.00000066		
	pwr20	-15.22	-15.06	-14.96	0.77	0.58		<del></del>			
	pwr22	-15.34	-15.19	-15.09	0.64	0.68		0.00025			
_	pwr24	-15.46	-15.29	-15.2	0.85	0.59		+	0.00000059	+	+
46	pwr26	-15.56	-15.39	-15.24	1.09	1	1.17	0.00032	0.000001	1.09	1.17
_	pwr28	-15.49	-15.3	-15.22	1.15	0.89	0.92	0.00027	0.00000089	1.29	1.03
48											
	exh1	14.83	14.98	15,14	1.02	0.79			0.00000079		
50	exh3	15,18	15.38	15.44	1.58	1.33	1.35	0.00026	0.00000133	1.19	
51	exh5	14.85	15.01	15.13							
	exh7	15.17	15.33	15.49	1.6	1.35		<del></del>			
	exh9	14.76	14.92	15.08	1.36						+
	exh11	14.84	14.95	15.11			+				1
_	exh13	14.66	14.82	14.97	1.1	0.9	<del> </del>	<del></del>			-
_	exh15	14.51	14,65	14.82	1.32	1.05					
	exh17	14.74	14.91	15,06	1.16			<del></del>	0.00000068	·	
_	exh19	14.8	14.95	15.1	1.21	1.03				·	<del></del>
	exh21	14.87	15.03	15.18					0.00000061		
	exh23	14.82	14.99	15.14		1.12					
	exh25	14.86	14.99	15.12							
62	exh27	14.86	15.01	15.17	1.32	1.04	1.25	0.00031	0.00000104	1.27	1.20



	A	В	С	D	E	F	G	Н	ı	J	K
1	SMMM10	F									
2											
3	stroke	x1	x2	×3	y 1	y 2	у3	b (m)	ho (m)	gam1	gam2
4	int2	-15.12	-14.94	-14.76	1.65	1.12	1.44	0.00034	0.00000112	1.47	1.29
5	int4	-15.22	-15.05	-14.9	1.56	1.32	1.59	0.00032	0.00000132	1.20	1.20
6	int6	-15.08	-14.92	-14.74	1.41	1	1.19	0.00034	0.000001	1.41	1.19
7	int6	-15.39	-15.22	-15.08	1.53	1.06	1.39	0.00031	0.00000106	1.44	1.31
6	int10	-15.02	-14.65	-14.69	1.42	1.11	1.44	0.00033	0.00000111	1.28	1.30
9	int12	-15.33	-15.17	-15.05	1.39	1.04	1.37	0.00026	0.00000104	1.34	1.32
10	int14	-15.09	-14.91	-14.76	1.43	1.07	1.29	0.00033	0.00000107	1.34	1.21
11											
12	comp1	15.78	15.98	16.15	1.61	0.99	1.56	0.00037	0.00000099	1.63	1.58
13	comp3	15.88	16.03	16.19	1.61	1.11	1.43	0.00031	0.00000111	1.45	1.29
14	comp5	15.61	15.96	16.14	1.29	0.97	1.34	0.00033	0.00000097	1.33	1.38
	comp7	15.67	15.91	16.06	1.61	0.76	1.26	0.00041	0.00000076	2.06	1.64
	comp9	15.84	16.02	16.19	1.58	1.13	1.44	0.00035	0.00000113	1.40	
17	comp11	15.72	15.69	16,07	1.57	1.14	1.42	0.00035	0.00000114	1.38	1.25
16	comp13	15.63	16	16.16	1.44	0.84	1.39	0.00035	0.00000084	1.71	1.65
	comp15	15.7	15.94	16.12	1.77	0.84	1.13	0.00042	0.00000064	2.11	1.35
20											
21	pwr3	-15	-14.82	-14.7	1.21	1	1.2	0.0003	0.000001	1.21	1.20
22	pwr5	-15.26	-15.08	-15.01	1.35	1.01	1.23	0.00025	0.00000101	1.34	1.22
	pwr7	-14.88	-14.87	-14.53	1.54	1.2	1.58	0.00035	0.0000012	1.28	1.32
	pwr9	-15	-14,64	-14.75		1.25	1.33	0.00025			1.06
25	pwr11	-15.08	-14.68	-14.73	1.27	0.79	1.13	0.00035	0.00000079	1.61	1.43
	pwr13	-15.2	-15.03	-14.86	1.12	0.82	1.21	0.00034	0.00000062	1.37	1.48
_	pwr15	-14.98	-14.81	-14.68	1.66			0.0003	0.00000126	+	+
26	1									1	
	exh2	15,74	15.93	16.08	1.32	0.9	1.13	0.00034	0.0000009	1.47	1.26
	exh4	15.73	15.97	16.13	1.66	0.9	1.54	0.0004			
	exh6	15.6	15.76	15.96			1,29	0.00036		1,63	<del></del>
_	exh6	15.74	15.9	16.05	4		1.06	0.00031	+		h
	exh10	15.83	16	16.19	1.46	0.69	1.41	0.00036			
	exh12	15.75	15.96	16.14	1.66		1,26	0.00039		+	
	exh14	15.72	15.96	16.13	1.61	0.75	1.25	0.00041	0.00000075	+	4



	A	В	С	D	E	F	G	Н	I	J	K
1	SMCM20	).X									
2		T									
3	stroke	x1	x2	x3	y 1	y 2	y 3	b (m)	ho (m)	gam1	gam2
4	exh1	15.94	18.85	17.03	24.31	2.98	4.6	0.00109	0.00000298	8.16	1.54
5	exh3	16	18.88	17.05	27.76	2.59	5.97	0.00105	0.00000259	10.72	2.31
8	exh5	15.95	18.82	17.01	28.72	3.45	4.85	0.00108	0.00000345	8.32	1.41
7	exh7	16	16.89	17.08	27.26	3.38	5.94	0.00108	0.00000336	8.11	1.77
8	exh9	15.9	18.83	17	28.07	3.36	4.75	0.0011	0.00000338	8.35	1.41
9	exh11	15.86	18.85	17.04	37.28	3.6	5.38	0.00118	0.0000038	10.36	1.49
10	exh15	15.94	18.86	17.04	33.15	3.25	4.58	0.0011	0.00000325	10.20	1.40
11	exh17	16	18.9	17.08	28.24	2.04	4.95	0.00108	0.00000204	13.84	2.43
12	exh19	15.99	16.89	17.06	29.91	4.51	6.89	0.00107	0.00000451	8.83	1.53
13	exh21	15.96	16.84	17.02	24.85	2.91	4.52	0.00108	0.00000291	8.54	1.55



	A	В	C	D	E	F	G	Н	1	J	K
1	SMHS10.X										
2											
3	stroke	x1	×2	x3	y 1	y 2	y 3	b (m)	ho (m)	gam1	gam2
4	exh1	15.97	16.23	16.39	2.95	2.1	2.53	0.00042	0.0000021	1.40	1.20
5	exh3	16.08	16.3	16.46	2.87	1.78	2.62	0.00038	0.00000178	1.61	1.47
8	exh5	16	16.31	16.45	3.44	2.35	2.9	0.00045	0.00000235	1.46	1.23
7	exh7	15.96	16.23	16.42	3.36	1.92	2.24	0.00046	0.00000192	1.75	1.17
8	exh9	16.08	16.28	16.48	3.15	2.35	3.03	0.0004	0.00000235	1.34	1.29
9	exh11	15.95	16.17	16.35	3.47	2.32	2.76	0.0004	0.00000232	1.50	1.19
10	exh13	15.88	16.05	16.25	2.93	2.28	2.53	0.00037	0.00000228	1.29	1.11
11	exh15	18.05	18.29	16.47	2.52	1.46	2	0.00042	0.00000148	1.73	1.37



	A	В	C	D	E	F	G	H		J	К
1	SMHS25.X										
2											
3	stroke	x1	x 2	x3	y 1	y 2	у3	b (m)	ho (m)	gam1	gam2
4	exh1	15.96	16.2	16.32	2.67	2.13	2.71	0.00036	0.00000213	1.25	1.27
5	exh3	15.9	16.16	16.33	2.74	1.98	2.29	0.00043	0.00000198	1.38	1.16
6	exh5	15.77	15.99	16.18	2.43	1.51	1.98	0.00041	0.00000151	1.61	1.31
7	exh7	15.81	15.97	16.14	1.83	1.24	1.52	0.00033	0.00000124	1.48	1.23
8	exh9	15.69	15.93	16.12	2.86	1.82	2.16	0.00043	0.00000182	1.57	1.19
9	exh11	15.78	15.98	16.16	2.09	1.63	1.82	0.00038	0.00000163	1.28	1.12
10	exh13	15.78	16.01	16.22	2.87	2	2.3	0.00044	0.000002	1.44	1.15
11	exh15	15.77	15.98	16.17	2.51	1.87	2.19	0.0004	0.00000187	1.34	1.17
12	exh17	16	16.2	16.33	2.65	2.14	2.59	0.00033	0.00000214	1.24	1.21
13	exh19	15.82	16.01	16.1	2.87	2.55	2.8	0.00028	0.00000255	1.13	1.10
14	exh21	15.87	16	16.19	1.61	1.36	1,54	0.00032	0.00000136	1,18	1.13



	Α	В	С	D	E	F	G	H	i	J	K
1	SMMM20	0.X									
2											
3	stroke	x1	x2	x3	y 1	y 2	у 3	b (m)	ho (m)	gam1	gam2
4	exh1	15.6	15.91	16.04	4.26	2.72	2.94	0.00044	0.00000272	1.57	1.06
5	exh3	15.56	15.66	15.99	3.44	2.06	2.29	0.00043	0.00000206	1.67	1.11
6	exh5	15.61	15.64	16.03	3.19	2.07	2.2	0.00042	0.00000207	1.54	1.06
7	exh7	15.61	15.96	16.13	2.33	2.1	2.11	0.00032	0.0000021	1.11	1.00
8	exh9	15.77	16	16.12	2.87	2.35	2.65	0.00035	0.00000235	1.22	1,13
9	exh11	15.57	15.85	15.99	2.93	1.64	1.93	0.00042	0.00000164	1.79	1,18
10	exh13	15.64	15.9	16.07	2.7	1.81	2.11	0.00043	0.00000161	1.49	1.17
11	exh15	15.62	15.89	16.04	3.23	2.27	2.29	0.00042	0.00000227	1.42	1.01
12	exh17	15.7	15.88	16.03	2.3	1.73	2.09	0.00033	0.00000173	1.33	1.21

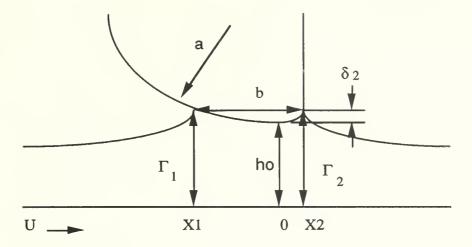


	A	В	С	D	E	F	G	Н
1	Motored constants *****							
2								
3	data s	oil	T liner (deg C	U (m/s)	μ (Pas)	B (m)	ΔP (Pa)	a (m)
4	203	cm	92.7	7.33	0.01037	0.00146	193000	0.065
5	251	hs	73	3.67	0.01721			
6	254	hs	101.3	9.16	0.00792	∆PB=	281.78	
7	303	mm	92.7	7.33	0.01268			
8	519	pm	83.3	5.5	0.01270			
9	520	pm	111.2	11	0.00718			
10	524		83.3	5.5	0.01286			
11	525		111.2	11	0.00668			
12								
13	Fired	cons	tants *****					
14								
15	data s	oli	T liner (deg C	U (m/s)	μ (Pas)	B (m)	ΔP (Pa)	a (m)
16	207	cm	132	3.67	0.00500	0.00146	193000	0.065
17	258	hs	106	3.67	0.00711			
18	263	hs	150	7.33	0.00317	ΔPB=	281.78	
19	268	hs	147	9.16	0.00332			
20	306	mm	132	3.67	0.00603	wrist pin oil	thick correction	n factor
21	521	pm	141	5.5	0.00445	1500 rpm	1.61	
22	522		160	11		3000 rpm	1.55	
23	526	ps	141	5.5	0.00392			
24	527		160	11	0.00297			



# Appendix C - Upstroke Model Development





Definition of terms used for profile of second ring as defined by Coyne and Elrod [7]:

 $\Gamma_1$  - nondimensional inlet wetting height

 $\Gamma_2$  - nondimensional outlet wetting height

ho - minimum wetting height

X1 - local position of  $\Gamma_1$  relative to 0

0 - local position of ho

X2 - local position of  $\Gamma_2$  relative to 0

a - radius of parabolic fit of ring tip

b - wetted length

$$\delta_2$$
 -  $\,\Gamma_2$  - ho

The formula describing the oil height under the ring is

$$h(x) = ho + \frac{(x-x_0)^2}{2a}$$



on help out to be a principle of the section of the

Served work total

where  $x_0 = 0$  (local position of ho). Based on inputs b,  $\Gamma_2$  with a,  $\delta_2$  and X2 known from the scraper ring talysurf calculations, ho and  $\Gamma_1$  can be determined using the above equation.

These parameters are used in an Excel macro called "Macro 9". Macro 9 is an iterative scheme to compute f,  $\Gamma_1$ , b and  $h_{\infty}$  from a, X2,  $\Gamma_2$  and W (load). X2 is the separation location measured from the point on the ring where h = ho. There is a main program and five subroutines called K, Ksub1, hinfh0, loc1 and h0. The subroutine hinfh0 calculates hinf/ho. K and Ksub1 calculate the values of K in the formulae of Covne and Elrod while loc l calculates the value of X1 (the distance under the ring from the inlet to the point where h = ho, nondimensionalized). The subroutine h0 calculates ho. Main calls h0 which calculates ho directly from  $\Gamma_2$ , X2 and a. Then the nondimensional variables for X2 and W are calculated. The accuracy constant, called eps for epsilon in the code, is assumed at 0.0001. The iteration variable is X1 which is looped in main through subroutine loc1. Loc1 calls three subroutines, hinfh0, K and Ksubl. Each uses the formulae given in Coyne and Elrod [7]. Loc1 is a root solver using a bisection technique to guess the most accurate X1, the root of the equation for Wcalc - W, where Wcalc is the load calculated from all other variables. The bisection technique progressively narrows the location of the root down until the accuracy criterion is met. The last guess of X1 is then sent back to main where the entire loop is done again until X1 converges to the accuracy limit.

Macro 9 was written by Jim H. Azzola, PhD candidate, MIT 1991, Sloan Auto Lab.



	A	В	C
1	MACRO 9		
2			
3	main	maln program indirect calc	h0
4	=RESULT(64)		=RESULT(1)
5	=ARGUMENT("mu",1)		=ARGUMENT("gam2",1)
6	=ARGUMENT("u",1)		=ARGUMENT("a",1)
7	=ARGUMENT("gam2",1)		=ARGUMENT("xr",1)
8	=ARGUMENT("a",1)		$=xr^2/(2*a*(gam 2-1))$
9	=ARGUMENT("w",1)		=RETURN(C8)
10	=ARGUMENT("xr",1)		
11	=SET.VALUE(A12,MACRO9.XLM!h0(gam2,a,xr))		
12	0.0000177777777778	h0	
13	=SET.VALUE(A14,ATAN(xr/SQRT(2*a*A12)))	set non-dimensional x2	
14	0.21998797739546	set non-dimensional x2	
15	=SET.VALUE(A16,w*A12/(12*mu*u*a))		
16	0.081705948372615	w* = nondimensional load	
17	0.0001	epsilon	
18	=SET.VALUE(A20,-0.7)	set initial x1 guess	
19			
20	-0.8999267578125	new x1	
21			
22	=SET.VALUE(A26,A20)	set old val x1	
23			
24	=SET.VALUE(A20,MACRO9.XLM!loc1(A14,A16,A17))	set new value x1	
25			
26	-0.8999267578125	old val x1	
27			
28	=IF(ABS(A20-A26)<=A17,GOTO(A29),GOTO(A22))		
29	=SQRT(2*a*A12)	lambda	
30	=A29*TAN(A20)	Dimensional left value x1	
31			
32	#SET.VALUE(A38,A12)	h0	
	=SET.VALUE(B38,A30)	x1	
34	=SET.VALUE(C38,MACRO9.XLM!hinfh0(A20,A14)*A12/2)	binf	
35	=RETURN(A38:C40)	return last values	



	D	E
1		
2		
	loc1	
4	=RESULT(1)	
	=ARGUMENT("exr",1)	
6	=ARGUMENT("wstar",1)	
7	=ARGUMENT("eps",1)	epsilon
8		
9		
		initial left value of interval
11		initial right value of interval
	=SET.VALUE(D22,D10)	
	=SET.VALUE(D23,D11)	
		zero counter initial x
	=[D22+D25]/2 =[F(D23-D15 <eps,goto(d27),goto(d17))< th=""><th>Initial X</th></eps,goto(d27),goto(d17))<>	Initial X
	=IF(D23-D13 <eps,go10(d27),go10(d17)) =set.value(d18,macro9.xlm!hinfh0(d15,exr))<="" th=""><th></th></eps,go10(d27),go10(d17))>	
		2*hinf/h0 = f from C&E
	=MACRO9.XLMIK(D15,D18)-MACRO9.XLMIK(exr,D18)+MACRO9.XLMIKsub1(D15,D18)*(TAN(exr)-TAN(D15))-wstar	
	=MACRO9.XLMIK(D23,D18)-MACRO9.XLMIK(exr,D18)+MACRO9.XLMIKsub1(D23,D18)*(TAN(exr)-TAN(D23))-wstar	
	=IF(SIGN(D19)*SIGN(D20)<=0,SET.VALUE(D22,D15),SET.VALUE(D23,D15))	I(A IIgut tut vus)
22		left interval val
23		right int value
24		counter
25	=SET.VALUE(D24,D24+1)	update counter
	=GOTO(D15)	•
27	=RETURN(D15)	
28		
29		
30		
31		
32		
33		
34		
35		



	F	G
1		
2		
3	K	Ksubl
4	=RESULT(1)	=RESULT(1)
5	=ARGUMENT("ex",1)	=ARGUMENT("ex",1)
6	=ARGUMENT("ef",1)	=ARGUMENT("ef",1)
7	=-ex*TAN(ex)/2+ef*(3*ex*TAN(ex)/8-COS(2*ex)/16)	=-ex/2-SIN(2*ex)/4+ef*(3*ex/8+SIN(2*ex)/4+SIN(4*ex)/32)
8	=RETURN(F7)	=RETURN(G7)
9		
10		
11		
12		
13		
14		
15		
16		
17		
18		
19		
20		
21		
22		
23		
24		
25		
26		
27		
28		
29		
30		
31		
32		
33		
34		
35		



	H
1	
2	
3	hinfh0
4	=RESULT(1)
5	=ARGUMENT("exi",1)
6	=ARGUMENT("exr",1)
7	$= (ex1/2 + SIN(2^eex1)/4 - exr/2 - SIN(2^eexr)/4)/(3^eex1/8 + SIN(2^eex1)/4 + SIN(4^eex1)/32 - 3^eexr/8 - SIN(2^eexr)/4 - SIN(4^eexr)/32)$
8	=RETURN(H7)
9	
10	
11	
12	
13	
14	
15	
16	
17	
18	
19	
20	
21	
22	
23	
24	
25	
26	
27	
28	
29	
30	
31	
32	
33	
34	
35	



		J
1		
2		
3	frict	
4	=RESULT(1)	
5	=ARGUMENT("a",1)	
6	=ARGUMENT("b",1)	
	=ARGUMENT("hs ub0",1)	
8	=ARGUMENT("u",1)	
9	=ARGUMENT("mu",1)	
10	=ARGUMENT("hinf",1)	
11	=ARGUMENT("w",1)	
12	=ARGUMENT("xl",1)	dim x1
13	=ARGUMENT("xr",1)	dim x2
14	=SQRT(2*a*hsub0)	
15	=ATAN(xl/I14)	xl ND
16	=ATAN(xr/I14)	xr ND
17	=I15-(0.5*TAN(I15)/(1+(TAN(I15))^2)+I15)*0.5*hinf/hsub0	D(x1)
	=I16-(0.5*TAN(I16)/(1+(TAN(I16))^2)+I16)*0.5*hinf/hsub0	D(x2)
19	=mu*u*4*a/I14*(I18-I17)	Dr
	=I19/(u*mu*b/hsub0)	CD
21	=mu*u*b^2/hsub0^2/w	G
22	=(I21)^0.5*I20	
23	=RETURN(I22)	f
24		
25		
26		
27		
28		
29		
30		
31		
32		
33		
34		
35		



## Appendix D - Additional Figures



#### **LIST OF FIGURES**

Figures 3A, 3B, 3C: Cross-flow plots - motored

Figures 4A, 4B, 4C: Cross-flow plots - fired

Figures 5A-G: Flow under the ring plots

Figure 6A: Upstroke model G versus  $\Gamma_1$  - motored

Figure 7A: Upstroke model  $\Gamma_1$  versus  $\Gamma_2$  - motored

### **KEY**

pm - pen multi

ps - pen single

15 - 1500rpm

30 - 3000rpm

M - Wrist pin (McElwee)

B - Skirt (Bliven)

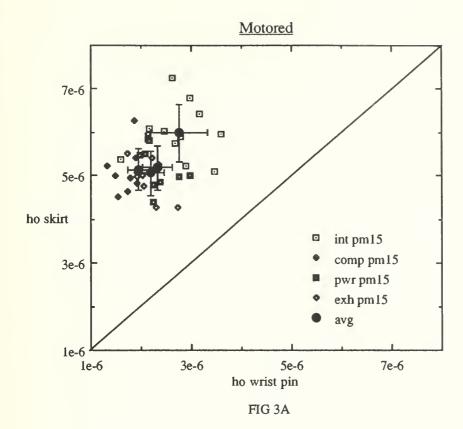
Towns May 20, 30 Committee plant annual

Planner AA, 4D, 6O. Counties rime. Beer

Figure 2A-O: Flow make the ting plans

Supplied the state of the supplied of the supp

Physics TA: Dynamics model I'r terring I'p conver-



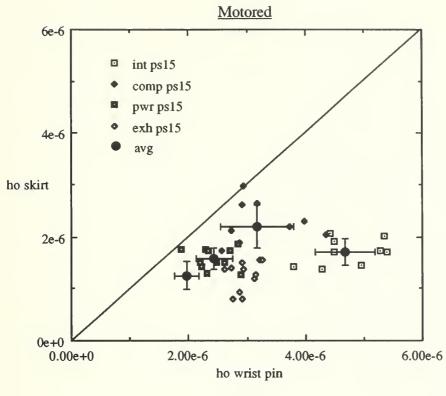


FIG 3B



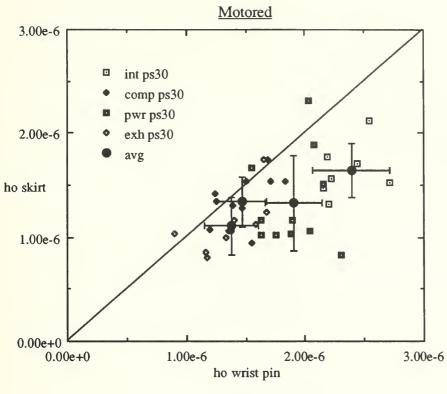


FIG 3C



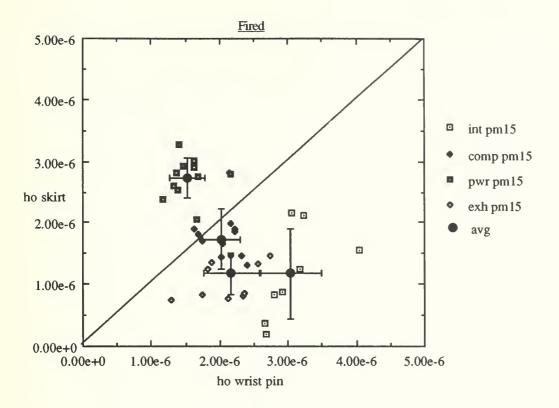
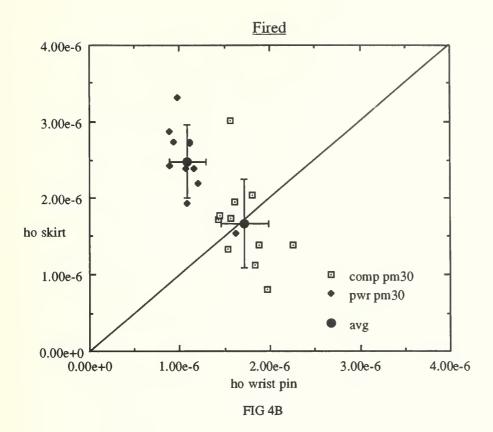
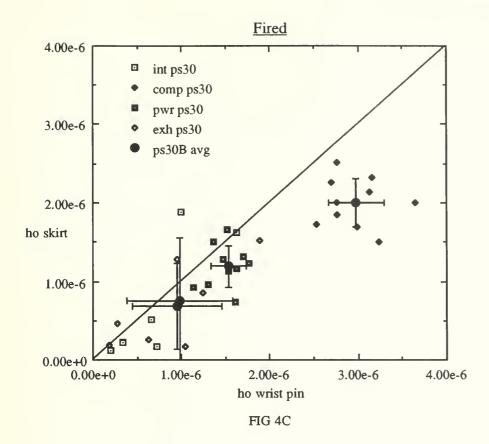


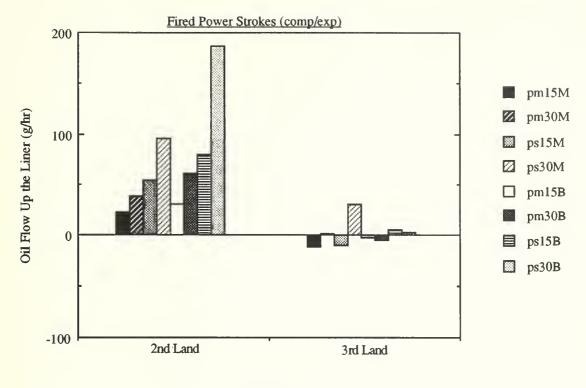
FIG 4A



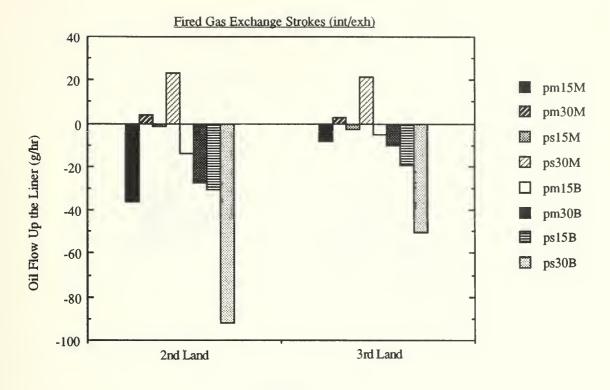


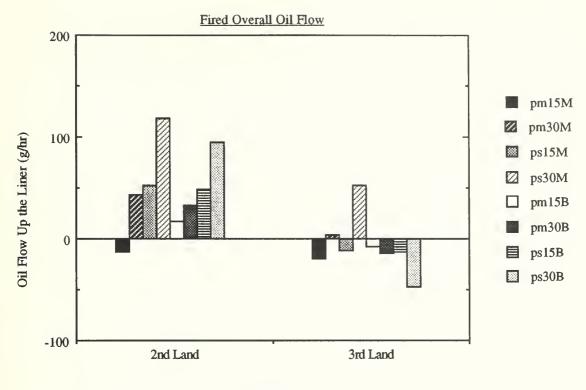


-











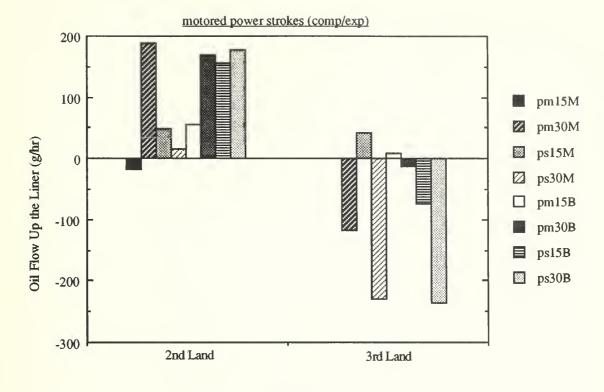


FIG 5D



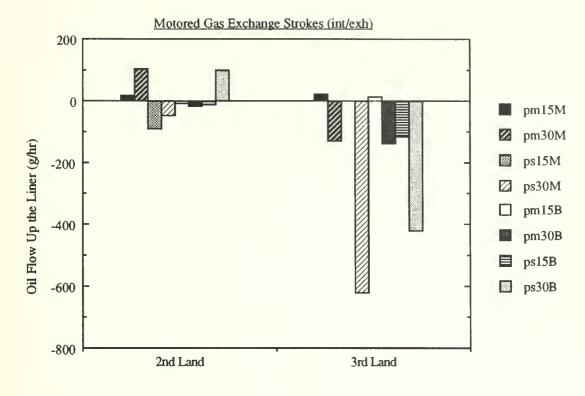


FIG 5E



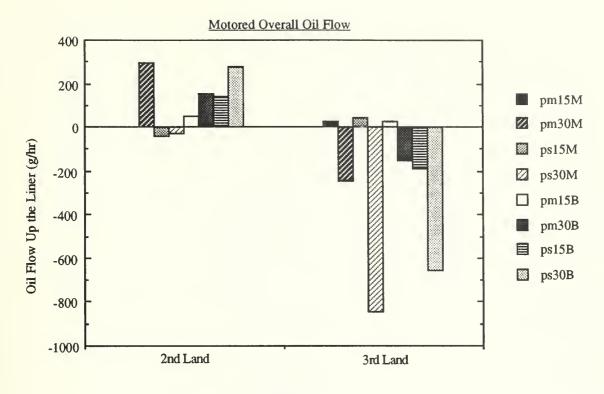


FIG 5F

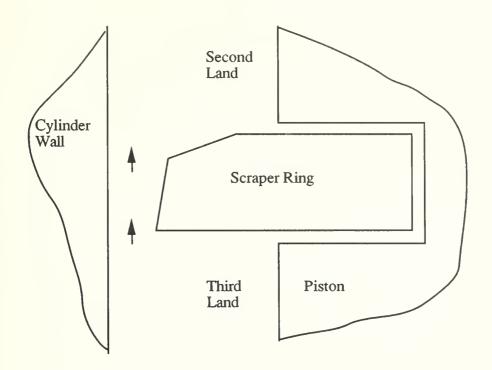
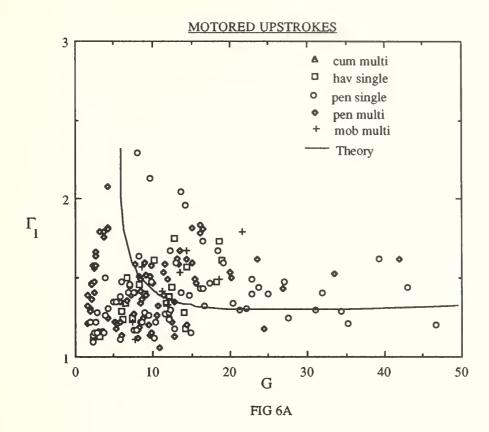


FIG 5G - Oil Flow between ring and liner.



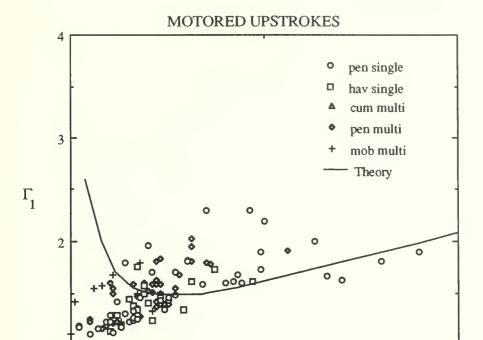






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100



 $\Gamma_2$ 

411-161





Thesis
L79126 Logan
c.1 Oil rheology adjacent
to the scraper ring of a
diesel engine.

Thesis
L79126 Logan
c.1 Oil rheology adjacent
to the scraper ring of a
diesel engine.



